PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Key Features

- Industry standard case dimensions
  57.91 x 36.8 x 12.7 mm (2.28 x 1.45 x 0.5 in)
- High efficiency, typ. 89% at 24 Vout Full load
- 4000 Vdc input to output isolation
- Meets requirements according to IEC/EN/UL 60950-1
- MTBF 4 Mh
- Compliant to EN50155

General Characteristics

- Output over voltage protection
- Input under voltage shutdown
- Over temperature protection
- Monotonic startup
- Output short-circuit protection
- Remote control
- Output voltage adjust function
- ISO 9001/14001 certified supplier

Safety Approvals

Design for Environment

Meets requirements in high-temperature lead-free soldering processes.

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Input 66-160 V, Output up to 12.5 A / 150 W

Ordering Information

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<thead>
<tr>
<th>Product program</th>
<th>Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>PKM 7111A PIP</td>
<td>5V, 20A / 100 W</td>
</tr>
<tr>
<td>PKM 7113A PIP</td>
<td>12V, 8.3A / 100 W</td>
</tr>
<tr>
<td>PKM 7115A PIP</td>
<td>15V, 6.67A / 100 W</td>
</tr>
<tr>
<td>PKM 7116ZA PIP</td>
<td>24V, 4.16A / 100 W</td>
</tr>
<tr>
<td>PKM 7116JA PIP</td>
<td>48V, 2.08A / 100 W</td>
</tr>
<tr>
<td>PKM 7213A PIP</td>
<td>12V, 12.5A / 150 W</td>
</tr>
<tr>
<td>PKM 7215A PIP</td>
<td>15V, 10A / 150 W</td>
</tr>
<tr>
<td>PKM 7216ZA PIP</td>
<td>24V, 6.25A / 150 W</td>
</tr>
</tbody>
</table>

Product number and Packaging

<table>
<thead>
<tr>
<th>PKM7XXXX n1n2n3</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Mounting</td>
<td>Through hole</td>
</tr>
<tr>
<td></td>
<td>Remote Control logic</td>
<td>Negative</td>
</tr>
<tr>
<td></td>
<td>Baseplate</td>
<td>Positive</td>
</tr>
<tr>
<td></td>
<td></td>
<td>No heat sink</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LHS 10 mm 1/4 brick heat sink(100W)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LHS 20 mm 1/2 brick heat sink(150W)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>HS 20 mm 1/4 brick heat sink</td>
</tr>
</tbody>
</table>

Example: a 150W through-hole mounted, positive logic, nominal pin length product with 20mm 1/2 brick baseplate would be PKM7216ZAPIPHS.

General Information

Reliability

The failure rate ($\lambda$) and mean time between failures (MTBF = $1/\lambda$) is calculated at max output power and an operating ambient temperature ($T_a$) of +25°C. Flex uses Telcordia SR-332 Issue 3 Method 1 to calculate the mean steady-state failure rate and standard deviation ($\sigma$).

Telcordia SR-332 Issue 3 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

<table>
<thead>
<tr>
<th>Mean steady-state failure rate, $\lambda$</th>
<th>Std deviation, $\sigma$</th>
</tr>
</thead>
<tbody>
<tr>
<td>237 nFailures/h</td>
<td>107 nFailures/h</td>
</tr>
</tbody>
</table>

MTBF (mean value) for the PKM XXX series = 4 Mh.
MTBF at 90% confidence level = 3.6 Mh

Compatibility with RoHS requirements

The products are compatible with the relevant clauses and requirements of the RoHS directive 2011/65/EU and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex products are found in the Statement of Compliance document.

Flex fulfills and will continuously fulfill all its obligations under regulation (EC) No 1907/2006 concerning the registration, evaluation, authorization and restriction of chemicals (REACH) as they enter into force and is through product materials declarations preparing for the obligations to communicate information on substances in the products.

Quality Statement

The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, Six Sigma, and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conserved design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of the products.

Warranty

Warranty period and conditions are defined in Flex General Terms and Conditions of Sale.

Limitation of Liability

Flex does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person’s health or life).

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PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Safety Specification

General Information

Flex DC/DC converters and DC/DC regulators are designed in accordance with the safety standards IEC 60950-1, EN 60950-1 and UL 60950-1 Safety of Information Technology Equipment.

IEC/EN/UL 60950-1 contains requirements to prevent injury or damage due to the following hazards:

- Electrical shock
- Energy hazards
- Fire
- Mechanical and heat hazards
- Radiation hazards
- Chemical hazards

On-board DC/DC converters and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without "conditions of acceptability". Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information and Safety Certificate for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use should comply with the requirements in IEC/EN/UL 60950-1 Safety of Information Technology Equipment. Product related standards, e.g. IEEE 802.3af Power over Ethernet, and ETS-300132-2 Power interface at the input to telecom equipment, operated by direct current (dc) are based on IEC/EN/UL 60950-1 with regards to safety.

Flex DC/DC converters, Power interface modules and DC/DC regulators are UL 60950-1 recognized and certified in accordance with EN 60950-1. The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 60695-11-10, Fire hazard testing, test flames – 50 W horizontal and vertical flame test methods.

Isolated DC/DC converters & Power interface modules

The product may provide basic or functional insulation between input and output according to IEC/EN/UL 60950-1 (see Safety Certificate), different conditions shall be met if the output of a basic or a functional insulated product shall be considered as safety extra low voltage (SELV).

For basic insulated products (see Safety Certificate) the output is considered as safety extra low voltage (SELV) if one of the following conditions is met:

- The input source provides supplementary or double or reinforced insulation from the AC mains according to IEC/EN/UL 60950-1.
- The input source provides functional or basic insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 60950-1.

For functional insulated products (see Safety Certificate) the output is considered as safety extra low voltage (SELV) if one of the following conditions is met:

- The input source provides double or reinforced insulation from the AC mains according to IEC/EN/UL 60950-1.
- The input source provides basic or supplementary insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 60950-1.
- The input source is reliably connected to protective earth and provides basic or supplementary insulation according to IEC/EN/UL 60950-1 and the maximum input source voltage is 60 Vdc.

Galvanic isolation between input and output is verified in an electric strength test and the isolation voltage (Viso) meets the voltage strength requirement for basic insulation according to IEC/EN/UL 60950-1.

It is recommended to use a slow blow fuse at the input of each DC/DC converter. If an input filter is used in the circuit the fuse should be placed in front of the input filter. In the rare event of a component problem that imposes a short circuit on the input source, this fuse will provide the following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating
**Absolute Maximum Ratings**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$T_p$ Operating Temperature (see Thermal Consideration section)</td>
<td>-40</td>
<td>+115</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>$T_s$ Storage temperature</td>
<td>-55</td>
<td>+125</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>$V_i$ Input voltage</td>
<td>0</td>
<td>200</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$C_{out}$ Output capacitance</td>
<td>0</td>
<td>5000</td>
<td>µF</td>
<td></td>
</tr>
<tr>
<td>$V_{iso}$ Isolation voltage (input to output)</td>
<td>4000</td>
<td></td>
<td>Vdc</td>
<td></td>
</tr>
<tr>
<td>$V_{iso}$ Isolation voltage (input to baseplate)</td>
<td>2250</td>
<td></td>
<td>Vdc</td>
<td></td>
</tr>
<tr>
<td>$V_{iso}$ Isolation voltage (baseplate to output)</td>
<td>1500</td>
<td></td>
<td>Vdc</td>
<td></td>
</tr>
<tr>
<td>$V_s$ Input voltage transient (according to ETSI EN 300 132-2 and Telcordia GR-1089-CORE)</td>
<td>200</td>
<td></td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{adj}$ Adjust pin voltage (see Operating Information section)</td>
<td>0</td>
<td>1.15 $V_o$</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{RC}$ Remote Control pin voltage (see Operating Information section)</td>
<td>Positive logic option</td>
<td>0</td>
<td>8</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Negative logic option</td>
<td>0</td>
<td>8</td>
<td>V</td>
</tr>
</tbody>
</table>

Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; functional operation of the device at these or any other conditions above those indicated in the Electrical Specification section of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

**Fundamental Circuit Diagram**
### PKM 7000A series Direct Converters

- **Input**: 66-160 V, **Output**: up to 12.5 A / 150 W

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#### Electrical Specification

**PKM 7111A PIP
5 V, 20 A / 100 W**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>V_{i}</strong></td>
<td>Input voltage range</td>
<td>66</td>
<td>160</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td><strong>V_{off}</strong></td>
<td>Decreasing input voltage</td>
<td>60</td>
<td>62</td>
<td>64</td>
<td>V</td>
</tr>
<tr>
<td><strong>V_{on}</strong></td>
<td>Increasing input voltage</td>
<td>62</td>
<td>64</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td><strong>C_{i}</strong></td>
<td>Internal input capacitance</td>
<td>47</td>
<td>µF</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>P_{o}</strong></td>
<td>Output power</td>
<td>0</td>
<td>100</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td><strong>P_{d}</strong></td>
<td>Efficiency</td>
<td>50% of max I_{o}, V_{i} = 110 V</td>
<td>85</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td><strong>P_{s}</strong></td>
<td>Power Dissipation</td>
<td>max I_{o}</td>
<td>15</td>
<td>25</td>
<td>W</td>
</tr>
<tr>
<td><strong>P_{i}</strong></td>
<td>Input idling power</td>
<td>I_{o} = 0 A, V_{i} = 110 V</td>
<td>1.0</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td><strong>P_{RC}</strong></td>
<td>Input standby power</td>
<td>V_{i} = 110 V (turned off with RC)</td>
<td>0.7</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td><strong>t_{s}</strong></td>
<td>Switching frequency</td>
<td>0-100 % of max I_{o}</td>
<td>238</td>
<td>280</td>
<td>322</td>
</tr>
</tbody>
</table>

| **V_{o}** | Output voltage initial setting and accuracy | T_{P1} = +25°C, V_{i} = 110 V, I_{o} = 20 A | 4.94 | 5 | 5.06 | V |
| **V_{o}** | Output adjust range | See operating information | 4.5 | 5 | 5.5 | V |
| **V_{o}** | Output voltage tolerance band | 0-100% of max I_{o} | 4.75 | 5.25 | V |
| **I_{o}** | Idling voltage | I_{o} = 0 A | 4.75 | 5.25 | V |
| **I_{o}** | Line regulation | max I_{o} | 10 | 25 | mV |
| **I_{o}** | Load regulation | V_{i} = 110 V, 25-100% of max I_{o} | 20 | 50 | mV |
| **V_{o}** | Load transient voltage deviation | V_{i} = 110 V, Load step 50-75-50% of max I_{o}, di/dt = 100mA/µs | ±170 | ±500 | mV |
| **t_{o}** | Load transient recovery time | | 50 | 500 | µs |
| **t_{r}** | Ramp-up time (from 10-90% of V_{o}) | | 15 | ms |
| **t_{s}** | Start-up time (from V_{o} connection to 90% of V_{o}) | 100% of max I_{o} | 60 | ms |
| **t_{RC}** | RC start-up time (from V_{o} connection to 90% of V_{o}) | max I_{o} | 1.5 | 10 | ms |
| **RC** | Sink current | See operating information | 10 | mA |
| **I_{o}** | Trigger level | Decreasing / Increasing RC-voltage | 0.8/2.5 | V |
| **I_{o}** | Output current | 0 | 20 | A |
| **I_{P1}** | Current limit threshold | V_{i} = 110 V, T_{P1} < max T_{P1} | 32 | 40 | A |
| **I_{P2}** | Short circuit current | T_{P2} = 25°C, see Note 1 | 0.04 | 0.1 | A |
| **C_{out}** | Recommended Capacitive Load | T_{P1} = 25°C, see Note 2 | 2000 | µF |
| **V_{ripple}** | Output ripple & noise | See ripple & noise section, V_{o} | 35 | 100 | mV/µp |
| **OVP** | Over voltage protection | T_{P1} = +25°C, V_{i} = 110 V, 0-100% of max I_{o} | 7 | V |

**Notes:**
1. hiccup mode
2. Test condition: Electronic Capacitor and full load
Typical Characteristics
5 V, 20 A / 100 W

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation vs. load current and input voltage at +25°C.

Current Limit Characteristics
Output voltage vs. load current at $I_O > max\, I_O$ at +25°C.

Output Current Derating (10mm ¼ brick heat sink)
Available load current vs. ambient air temperature and airflow at $V_i=110\, V$. See Thermal Consideration section.

Output Current Derating (20mm ¼ brick heat sink)
Available load current vs. ambient air temperature and airflow at $V_i=110\, V$. See Thermal Consideration section.
Typical Characteristics

Start-up

Start-up enabled by connecting \( V_i \) at:
\( T_{p1} = +25°C, V_i = 110 V, I_o = 20 A \) resistive load.

Top trace: output voltage (5 V/div.).
Bottom trace: input voltage (50 V/div.).
Time scale: (50 ms/div.).

Output Ripple & Noise

Output voltage ripple at:
\( T_{p1} = +25°C, V_i = 110 V, I_o = 20 A \) resistive load.

Trace: output voltage (100 mV/div.).
Time scale: (5 µs/div.).

Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

**Output Voltage Adjust, Increase:**
\[
R_{TRIM, UP} = \left( \frac{5.11 \times V_{set} \times (100 + \Delta \%)}{1.225 \times \Delta \%} - 10.22 \right) \text{kΩ}
\]

\[\Delta \% = \left( \frac{V_{nom} - V_{set}}{V_{set}} \right) \times 100\]

**Output Voltage Adjust, Decrease:**
\[
R_{TRIM, DOWN} = \left( \frac{511}{\Delta \%} - 10.22 \right) \text{kΩ}
\]

\[\Delta \% = \left( \frac{V_{nom} - V_{set}}{V_{set}} \right) \times 100\]

Example:
To trim up the 5.0V model by 8% to 5.4V the required external resistor is:
\[
R_{TRIM, UP} = \left( \frac{5.11 \times 5.0 \times (100 + 8)}{1.225 \times 8} - \frac{511}{8} - 10.22 \right) = 207.48 \text{ kΩ}
\]

\[\Delta \% = \left( \frac{5.4 - 5.0}{5.0} \right) \times 100 = 8\]

Example:
To trim down the 5.0V model by 7% to 4.65V the required external resistor is:
\[
R_{TRIM, DOWN} = \left( \frac{511}{7} - 10.22 \right) = 62.78 \text{ kΩ}
\]

PKM 7111A PIP
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Electrical Specification
12 V, 8.3 A / 100 W

$T_{Pr} = -40$ to 105°C, $V_i = 66$ to 160 V, (sense pins connected to output pins) unless otherwise specified under Conditions.

Typical values given at: $T_{Pr} = +25^\circ C$, $V_i = 110$ V, max $I_o$, unless otherwise specified under Conditions.

Additional Cin = 47 µF, Cout = 10 µF ceramic Cap. + 22 µF E-Cap. See Operating Information section for selection of capacitor types.

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_i$</td>
<td>Input voltage range</td>
<td>66</td>
<td>90</td>
<td>160</td>
<td>V</td>
</tr>
<tr>
<td>$V_{off}$</td>
<td>Turn-off input voltage</td>
<td>60</td>
<td>11</td>
<td>64</td>
<td>V</td>
</tr>
<tr>
<td>$V_{on}$</td>
<td>Turn-on input voltage</td>
<td>62</td>
<td>15</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td>$C_i$</td>
<td>Internal input capacitance</td>
<td>47</td>
<td>11</td>
<td>1.0</td>
<td>µF</td>
</tr>
<tr>
<td>$P_o$</td>
<td>Output power</td>
<td>0</td>
<td>0.7</td>
<td>100</td>
<td>W</td>
</tr>
<tr>
<td>$\eta$</td>
<td>Efficiency</td>
<td>50%</td>
<td>87%</td>
<td>90%</td>
<td>%</td>
</tr>
<tr>
<td>$P_{ss}$</td>
<td>Power Dissipation</td>
<td>max $I_o$</td>
<td>11</td>
<td>15</td>
<td>W</td>
</tr>
<tr>
<td>$P_{in}$</td>
<td>Input idling power</td>
<td>$I_o = 0$ A, $V_i = 110$ V</td>
<td>1.0</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$P_{RC}$</td>
<td>Input standby power</td>
<td>$V_i = 110$ V (turned off with RC)</td>
<td>0.7</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$f_s$</td>
<td>Switching frequency</td>
<td>238</td>
<td>280</td>
<td>322</td>
<td>kHz</td>
</tr>
</tbody>
</table>

### Technical Specification

|$V_{o}$ Output voltage initial setting and accuracy $T_{Pr} = +25^\circ C$, $V_i = 110$ V, $I_o = 0.3$ A | 11.856 | 12 | 12.144 | V |

|$V_o$ Output adjust range | See operating information | 10.8 | 12 | 13.2 | V |

|$V_o$ Output voltage tolerance band | 0-100% of max $I_o$ | 11.5 | 12.5 | V |

|$V_o$ Idling voltage | $I_o = 0$ A | 11.5 | 12.5 | V |

|$V_o$ Line regulation | max $I_o$ | 10 | 60 | mV |

|$V_o$ Load regulation | $V_i = 110$ V, 25-100% of max $I_o$ | 20 | 120 | mV |

|$V_o$ Load transient voltage deviation | $V_i = 110$ V, Load step 50-75-50% of max $I_o$, $di/dt = 100mA/\mu s$ | ±450 | ±1000 | mV |

|$V_o$ Load transient recovery time | $t_o$ | 70 | 500 | µs |

|$V_o$ Ramp-up time (from 0-90% of $V_o$) | 100% of max $I_o$ | 15 | ms |

|$V_o$ Start-up time (from V, connection to 90% of $V_o$) | max $I_o$ | 60 | ms |

|$V_o$ RC start-up time (from V, connection to 90% of $V_o$) | max $I_o$ | 1.5 | 10 | ms |

|$V_o$ Sink current | See operating information | 10 | mA |

|$V_o$ Trigger level | Decreasing / Increasing RC-voltage | 0.8/2.5 | V |

|$I_o$ Output current | 0 | 8.3 | A |

|$I_{lim}$ Current limit threshold | $V_i = 110$ V, $T_{Pr} < max T_{Pr}$ | 13 | 16 | A |

|$I_{lim}$ Short circuit current | $T_{Pr} = 25^\circ C$, see Note 1 | 0.04 | 0.1 | A |

|$C_{out}$ Recommended Capacitive Load | $T_{Pr} = 25^\circ C$, see Note 2 | 0 | 2000 | µF |

|$V_{out}$ Output ripple & noise | See ripple & noise section, $V_{oi}$ | 16 | 150 | mVp-p |

|$OVP$ Over voltage protection | $T_{Pr} = +25^\circ C$, $V_i = 110$ V, 0-100% of max $I_o$ | 15 | V |

Note 1: hiccup mode
Note 2: Test condition: Electronic Capacitor and full load
Typical Characteristics

12 V, 8.3 A / 100 W

**Efficiency**

![Efficiency Graph](image)

Efficiency vs. load current and input voltage at +25°C.

**Power Dissipation**

![Power Dissipation Graph](image)

Dissipated power vs. load current and input voltage at +25°C.

**Current Limit Characteristics**

![Current Limit Graph](image)

Output voltage vs. load current at $I_o > max I_o$ at +25°C.

**Output Current Derating (10mm ¼ brick heat sink)**

![Current Derating Graph](image)

Available load current vs. ambient air temperature and airflow at $V_i=110$ V. See Thermal Consideration section.

**Output Current Derating (20mm ¼ brick heat sink)**

![Current Derating Graph](image)

Available load current vs. ambient air temperature and airflow at $V_i=110$ V. See Thermal Consideration section.
**Typical Characteristics**

**12 V, 8.3 A / 100 W**

### Start-up

Start-up enabled by connecting V_I at:
- \( T_P = +25°C \), \( V_I = 110 \text{ V} \), \( I_O = 8.3 \text{ A} \) resistive load.

Top trace: output voltage (5 V/div.).

Bottom trace: input voltage (50 V/div.).

Time scale: (50 ms/div.).

### Shut-down

Start-up enabled by connecting V_I at:
- \( T_P = +25°C \), \( V_I = 110 \text{ V} \), \( I_O = 8.3 \text{ A} \) resistive load.

Top trace: output voltage (5 V/div.).

Bottom trace: input voltage (50 V/div.).

Time scale: (500 ms/div.).

### Output Ripple & Noise

Output voltage ripple at:
- \( T_P = +25°C \), \( V_I = 110 \text{ V} \), \( I_O = 8.3 \text{ A} \) resistive load.

Trace: output voltage (50 mV/div.).

Time scale: (5 \( \mu \text{s} \)/div.).

### Output Load Transient Response

Output voltage response to load current step change (4.15-6.225-4.15 A) at:
- \( T_P = +25°C \), \( V_I = 110 \text{ V} \).

Trace: output voltage (50 V/div.).

Bottom trace: load current (5 A/div.).

Time scale: (1 ms/div.).

### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

**Output Voltage Adjust, Increase:**

\[
R_{\text{TRIM UP}} = \left( \frac{5.11 \times V_{\text{out,up}} \times (100 + \Delta \%)}{1.225 \times \Delta \%} - \frac{511}{10.22} \right) \text{k}\Omega
\]

\[
\Delta \% = \frac{V_{\text{desired,up}} - V_{\text{output,up}}}{V_{\text{output,up}}} \times 100
\]

**Output Voltage Adjust, Decrease:**

\[
R_{\text{TRIM DOWN}} = \left( \frac{5.11}{\Delta \%} - 10.22 \right) \text{k}\Omega
\]

\[
\Delta \% = \frac{V_{\text{output,desired}} - V_{\text{output,down}}}{V_{\text{output,down}}} \times 100
\]

#### Example:

To trim up the 12V model by 8% to 12.96V the required external resistor is:

\[
R_{\text{TRIM UP}} = \left( \frac{5.11 \times 12 \times (100 + 8)}{1.225 \times 8} \frac{511}{10.22} \right) = 601.68 \text{ k}\Omega
\]

\[
\Delta \% = \left( \frac{12.96 - 12}{12} \right) \times 100 = 8
\]

#### Example:

To trim down the 12V model by 7% to 11.16V the required external resistor is:

\[
R_{\text{TRIM DOWN}} = \left( \frac{5.11}{7} - 10.22 \right) = 62.78 \text{ k}\Omega
\]

### Output Voltage=12V

The resistor value for an adjusted output voltage is calculated by using the following equations:
### Electrical Specification

**PKM 7000A series Direct Converters**

Input 66-160 V, Output up to 12.5 A / 150 W

PKM 7115A PIP

**Technical Specification**

11 V, 6.67 A / 100 W

$T_{P1} = -40$ to $105^\circ C$, $V_i = 66$ to 160 V, \{sense pins connected to output pins\} unless otherwise specified under Conditions.

Typical values given at: $T_{P1} = +25^\circ C$, $V_i = 110$ V, max $I_o$, unless otherwise specified under Conditions.

Additional Cin = 47 µF, Cout = 10 µF ceramic Cap. + 22 µF E-Cap. See Operating Information section for selection of capacitor types.

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_i$  Input voltage range</td>
<td></td>
<td>66</td>
<td>160</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$V_{off}$ Turn-off input voltage</td>
<td>Decreasing input voltage</td>
<td>60</td>
<td>64</td>
<td>64</td>
<td>V</td>
</tr>
<tr>
<td>$V_{on}$ Turn-on input voltage</td>
<td>Increasing input voltage</td>
<td>62</td>
<td>64</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td>$C_i$ Internal input capacitance</td>
<td></td>
<td>0.47</td>
<td></td>
<td></td>
<td>µF</td>
</tr>
<tr>
<td>$P_o$ Output power</td>
<td></td>
<td>0</td>
<td>100</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>$\eta$ Efficiency</td>
<td>$50%$ of max $I_o$, $V_i = 110$ V</td>
<td>87</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td>max $I_o$, $V_i = 110$ V</td>
<td>90</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$P_{D}$ Power Dissipation</td>
<td>$max I_o$</td>
<td>11</td>
<td>25</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>$P_{id}$ Input idling power</td>
<td>$I_o = 0, V_i = 110$ V</td>
<td>1.0</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>$P_{RNC}$ Input standby power</td>
<td>$V_i = 110$ V (turned off with RC)</td>
<td>0.7</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>$t_s$ Switching frequency</td>
<td>$0-100%$ of max $I_o$</td>
<td>238</td>
<td>280</td>
<td>322</td>
<td>kHz</td>
</tr>
<tr>
<td>$V_{oo}$ Output voltage initial setting and accuracy</td>
<td>$T_{P1} = +25^\circ C$, $V_i = 110$ V, $I_o = 6.67$ A</td>
<td>14.82</td>
<td>15</td>
<td>15.18</td>
<td>V</td>
</tr>
<tr>
<td>$V_o$ Output adjust range</td>
<td>See operating information</td>
<td>13.5</td>
<td>15</td>
<td>16.5</td>
<td>V</td>
</tr>
<tr>
<td>Output voltage tolerance band</td>
<td>$0-100%$ of max $I_o$</td>
<td>14.5</td>
<td>15.5</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>Idling voltage</td>
<td>$I_o = 0$ A</td>
<td>14.5</td>
<td>15.5</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>Line regulation</td>
<td>max $I_o$</td>
<td>10</td>
<td>75</td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td>Load regulation</td>
<td>$V_i = 110$ V, $25-100%$ of max $I_o$</td>
<td>20</td>
<td>150</td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td>$V_t$ Load transient voltage deviation</td>
<td>$V_i = 110$ V, Load step 50-75-50$%$ of max $I_o$, $\frac{dV}{dt} = 100mA/\mu s$</td>
<td>±500</td>
<td>±1000</td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td>$t_o$ Load transient recovery time</td>
<td></td>
<td>70</td>
<td>500</td>
<td></td>
<td>µs</td>
</tr>
<tr>
<td>$t_r$ Ramp-up time (from 10-90$%$ of $V_o$)</td>
<td></td>
<td>100$%$ of max $I_o$</td>
<td>15</td>
<td></td>
<td>ms</td>
</tr>
<tr>
<td>$t_s$ Start-up time (from $V_i$, connection to 90$%$ of $V_o$)</td>
<td></td>
<td>100$%$ of max $I_o$</td>
<td>15</td>
<td></td>
<td>ms</td>
</tr>
<tr>
<td>$t_{SEC}$ RC start-up time (from $V_{sec}$ connection to 90$%$ of $V_o$)</td>
<td>max $I_o$</td>
<td>1.5</td>
<td>10</td>
<td></td>
<td>ms</td>
</tr>
<tr>
<td>$RC$ Sink current</td>
<td>See operating information</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$I_o$ Output current</td>
<td>Decreasing / Increasing RC-voltage</td>
<td>0.8/2.5</td>
<td></td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$I_{lim}$ Current limit threshold</td>
<td>$V_i = 110$ V, $T_{P1} &lt; max T_{P1}$</td>
<td>10</td>
<td>12</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>$I_{sc}$ Short circuit current</td>
<td>$T_{P1} = 25^\circ C$, see Note 1</td>
<td>0.04</td>
<td>0.1</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>$C_{out}$ Recommended Capacitive Load</td>
<td>$T_{P1} = 25^\circ C$, see Note 2</td>
<td>0</td>
<td>2000</td>
<td></td>
<td>µF</td>
</tr>
<tr>
<td>$V_{sec}$ Output ripple &amp; noise</td>
<td>See ripple &amp; noise section, $V_{oo}$</td>
<td>44</td>
<td>150</td>
<td></td>
<td>mVp-p</td>
</tr>
<tr>
<td>OVP Over voltage protection</td>
<td>$T_{P1} = +25^\circ C$, $V_i = 110$ V, 0-100$%$ of max $I_o$</td>
<td>18</td>
<td></td>
<td></td>
<td>V</td>
</tr>
</tbody>
</table>

**Note 1:** hiccup mode

**Note 2:** Test condition: Electronic Capacitor and full load
Typical Characteristics

15 V, 6.67 A / 100 W

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation vs. load current and input voltage at +25°C.

Current Limit Characteristics

Output voltage vs. load current at \( I_O > I_{O,max} \) at +25°C.

Output Current Derating (10mm ¼ brick heat sink)

Available load current vs. ambient air temperature and airflow at \( V_I=110 \) V. See Thermal Consideration section.

Output Current Derating (20mm ¼ brick heat sink)

Available load current vs. ambient air temperature and airflow at \( V_I=110 \) V. See Thermal Consideration section.
Typical Characteristics

15 V, 6.67 A / 100 W

Start-up

PKM 7115A PIP

Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

\[
R_{\text{TRIM, UP}} = \left( \frac{5.11 \times V_{\text{o,adj}} \times (100 + \Delta \%)}{1.225 \times \Delta \%} - 10.22 \right) \text{k}\Omega
\]

\[
\Delta \% = \left( \frac{V_{\text{adj}} - V_{\text{o,adj}}}{V_{\text{o,adj}}} \right) \times 100
\]

Output Voltage Adjust, Decrease:

\[
R_{\text{TRIM, DOWN}} = \left( \frac{511}{\Delta \%} - 10.22 \right) \text{k}\Omega
\]

\[
\Delta \% = \left( \frac{V_{\text{o,adj}} - V_{\text{adj}}}{V_{\text{o,adj}}} \right) \times 100
\]

Example:

To trim up the 15V model by 8% to 16.2V the required external resistor is:

\[
R_{\text{TRIM, UP}} = \left( \frac{5.11 \times 15 \times (100 + 8)}{1.225 \times 8} - \frac{511}{8} - 10.22 \right) = 770.62 \text{ k}\Omega
\]

\[
\Delta \% = \left( \frac{16.2 - 15}{15} \right) \times 100 = 8
\]

Example:

To trim down the 15V model by 7% to 13.95V the required external resistor is:

\[
R_{\text{TRIM, DOWN}} = \left( \frac{511}{7} - 10.22 \right) = 62.78 \text{ k}\Omega
\]

Output Voltage=15V

Output Load Transient Response

Output Ripple & Noise

Start-up enabled by connecting \( V_I \) at:

\( T_{P1} = +25^\circ \text{C}, V_I = 110 \text{ V}, \)

\( I_o = 6.67 \text{ A resistive load}. \)

Top trace: output voltage (5 V/div.).

Bottom trace: input voltage (50 V/div.).

Time scale: (200 ms/div.).

Output voltage ripple at:

\( T_{P1} = +25^\circ \text{C}, V_I = 110 \text{ V}, \)

\( I_o = 6.67 \text{ A resistive load}. \)

Trace: output voltage (50 mV/div.).

Time scale: (5 µs/div.).

Output voltage response to load current step-change (3.335-5.003-3.335 A) at:

\( T_{P1} = +25^\circ \text{C}, V_I = 110 \text{ V}. \)

Trace: output voltage (500 mV/div.).

Bottom trace: load current (2 A/div.).

Time scale: (1 ms/div.).
### Electrical Specification

**PKM 716ZA PIP**

24 V, 4.16 A / 100 W

\[ T_{Pr} = 40 \text{ to } 105^\circ C, \ V_i = 66 \text{ to } 160 \ V, \text{ (sense pins connected to output pins) unless otherwise specified under Conditions.} \]

Typical values given at: \( T_{Pr} = +25^\circ C, \ V_i = 110 \ V, \text{ max } I_o, \text{ unless otherwise specified under Conditions.} \)

Additional Cin = 47 μF, Cout = 10 μF ceramic Cap. + 22 μF E-Cap. See Operating Information section for selection of capacitor types.

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>V_{ol}</td>
<td>Output voltage initial setting and accuracy</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>( T_{Pr} = +25^\circ C, \ V_i = 110 \ V, \text{ max } I_o = 4.16 \ A )</td>
<td></td>
<td>23.70</td>
<td>24</td>
<td>24.30</td>
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<tr>
<td>V_{o}</td>
<td>Output adjust range</td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>See operating information</td>
<td>21.6</td>
<td>24</td>
<td>26.4</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Output voltage tolerance band</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-100% of max I_o</td>
<td>23.4</td>
<td>24</td>
<td>24.6</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Idling voltage</td>
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</tr>
<tr>
<td></td>
<td>I_o = 0 A</td>
<td>23.4</td>
<td>24</td>
<td>24.6</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Line regulation</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>max I_o</td>
<td></td>
<td>10</td>
<td>120</td>
<td>mV</td>
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<tr>
<td></td>
<td>Load regulation</td>
<td>V_i = 110 V, 25-100% of max I_o</td>
<td></td>
<td>20</td>
<td>240</td>
</tr>
<tr>
<td>V_{tr}</td>
<td>Load transient voltage deviation</td>
<td>V_i = 110 V, Load step 50-75-50% of max I_o, di/dt = 100mA/μs</td>
<td>±377</td>
<td>±1000</td>
<td>mV</td>
</tr>
<tr>
<td>I_{tr}</td>
<td>Load transient recovery time</td>
<td></td>
<td>70</td>
<td>500</td>
<td>μs</td>
</tr>
<tr>
<td>t_{r}</td>
<td>Ramp-up time (from 10-90% of V_{o})</td>
<td></td>
<td></td>
<td>15</td>
<td>ms</td>
</tr>
<tr>
<td>t_{r}</td>
<td>Start-up time (from V_i connection to 90% of V_{o})</td>
<td></td>
<td></td>
<td>60</td>
<td>ms</td>
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<tr>
<td>t_{RC}</td>
<td>RC start-up time (from V_{o} connection to 90% of V_{o})</td>
<td>max I_o</td>
<td>1.5</td>
<td>10</td>
<td>ms</td>
</tr>
<tr>
<td>RC</td>
<td>Sink current</td>
<td></td>
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<td>See operating information</td>
<td>10</td>
<td></td>
<td></td>
<td>mA</td>
</tr>
<tr>
<td>I_o</td>
<td>Output current</td>
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<td></td>
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<td></td>
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<td>4.16</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>I_{lim}</td>
<td>Current limit threshold (( V_i = 110 \ V, T_{Pr} &lt; \text{ max } T_{Pr} ))</td>
<td>9</td>
<td>11</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>I_{sc}</td>
<td>Short circuit current</td>
<td>( T_{Pr} = +25^\circ C, \text{ see Note 1} )</td>
<td>0.04</td>
<td>0.1</td>
<td>A</td>
</tr>
<tr>
<td>C_{out}</td>
<td>Recommended Capacitive Load</td>
<td>( T_{Pr} = +25^\circ C, \text{ see Note 2} )</td>
<td>0</td>
<td>2000</td>
<td>μF</td>
</tr>
<tr>
<td>V_{Osc}</td>
<td>Output ripple &amp; noise</td>
<td></td>
<td>30.7</td>
<td>500</td>
<td>mVp-p</td>
</tr>
<tr>
<td>OVP</td>
<td>Over voltage protection</td>
<td>( T_{Pr} = +25^\circ C, \ V_i = 110 \ V, 0-100% \text{ of max } I_o )</td>
<td>28</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Note 1:** Hiccup mode
**Note 2:** Test condition: Electronic Capacitor and full load
**Typical Characteristics**

**PKM 7116ZA**

24 V, 4.16 A / 100 W

### Efficiency vs. Load Current and Input Voltage at +25°C

- Efficiency decreases as load current increases.
- Efficiency is highest at lower input voltages.

### Power Dissipation vs. Load Current and Input Voltage at +25°C

- Dissipation increases with load current.
- Power dissipation is higher at lower input voltages.

### Current Limit Characteristics

- Output voltage remains constant at I_o > max I_o at +25°C.

### Output Current Derating (10mm ¼ brick heat sink)

- Available load current decreases as ambient air temperature increases.
- Derating factors are provided for different airflow conditions.

### Output Current Derating (20mm ¼ brick heat sink)

- Available load current decreases as ambient air temperature increases.
- Derating factors are provided for different airflow conditions.

---

**PKM 7000A series Direct Converters**

Input 66-160 V, Output up to 12.5 A / 150 W

---

© Flex
Typical Characteristics

**24 V, 4.16 A / 100 W**

**Start-up**

Start-up enabled by connecting $V_I$ at:
- $T_P = +25^\circ C$, $V_I = 110$ V,
- $I_O = 4.16$ A resistive load.

Top trace: output voltage (10 V/div.).
Bottom trace: input voltage (50 V/div.).
Time scale: (20 ms/div.).

**Shut-down**

Start-up enabled by connecting $V_I$ at:
- $T_P = +25^\circ C$, $V_I = 110$ V,
- $I_O = 4.16$ A resistive load.

Top trace: output voltage (10 V/div.).
Bottom trace: input voltage (50 V/div.).
Time scale: (500 ms/div.).

**Output Ripple & Noise**

Output voltage ripple at:
- $T_P = +25^\circ C$, $V_I = 110$ V,
- $I_O = 4.16$ A resistive load.

Trace: output voltage (20 mV/div.).
Time scale: (5 µs/div.).

**Output Load Transient Response**

Output voltage response to load current step-change (2.08-3.12-2.08 A) at:
- $T_P = +25^\circ C$, $V_I = 110$ V.

Trace: output voltage (200 mV/div.).
Bottom trace: load current (1 A/div.).
Time scale: (1 ms/div.).

**Output Voltage Adjust (see operating information)**

The resistor value for an adjusted output voltage is calculated by using the following equations:

**Output Voltage Adjust, Increase:**

$$R_{ADJ\_UP} = \left(\frac{14.6061}{\Delta} - 120\right) k\Omega$$

**Output Voltage Adjust, Decrease:**

$$R_{ADJ\_DOWN} = \left(\frac{17.2133}{\Delta} - 151.819\right) k\Omega$$

Example:

To trim up the 24V model by 8% to 25.92V the required external resistor is:

$$R_{ADJ\_UP} = \left(\frac{14.6061}{0.08} - 120\right) = 62.58 \text{ k}\Omega$$

Example:

To trim down the 24V model by 7% to 22.32V the required external resistor is:

$$R_{ADJ\_DOWN} = \left(\frac{17.2133}{0.07} - 151.819\right) = 94.08 \text{ k}\Omega$$
## Electrical Specification

48 V, 2.08 A / 100 W

\( T_{pr} = -40 \) to 105°C, \( V_i = 66 \) to 160 V, (sense pins connected to output pins) unless otherwise specified under Conditions.

Typical values given at: \( T_{pr} = +25 \)°C, \( V_i = 110 \) V, max \( I_o \), unless otherwise specified under Conditions.

Additional Cin = 47 \( \mu \)F, Cout = 10 \( \mu \)F ceramic Cap. + 22 \( \mu \)F E-Cap. See Operating Information section for selection of capacitor types.

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
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<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_i ) Input voltage range</td>
<td></td>
<td>66</td>
<td>160</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>( V_{out} ) Turn-off input voltage</td>
<td>Decreasing input voltage</td>
<td>60</td>
<td>64</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td>( V_{on} ) Turn-on input voltage</td>
<td>Increasing input voltage</td>
<td>62</td>
<td>64</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td>( C_i ) Internal input capacitance</td>
<td></td>
<td>47</td>
<td></td>
<td></td>
<td>( \mu )F</td>
</tr>
<tr>
<td>( P_o ) Output power</td>
<td></td>
<td>0</td>
<td>100</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>( \eta ) Efficiency</td>
<td>50% of max ( I_o ), ( V_i = 110 ) V</td>
<td>87</td>
<td></td>
<td>90</td>
<td>%</td>
</tr>
<tr>
<td></td>
<td>max ( I_o ), ( V_i = 110 ) V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>( P_{dis} ) Power Dissipation</td>
<td>max ( I_o )</td>
<td>11</td>
<td>16</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>( P_i ) Input idling power</td>
<td>( I_o = 0 ) A, ( V_i = 110 ) V</td>
<td>1.0</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>( P_{stand} ) Input standby power</td>
<td>( V_i = 110 ) V (turned on with RC)</td>
<td>0.7</td>
<td></td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>( t_s ) Switching frequency</td>
<td>0-100% of max ( I_o )</td>
<td>297.5</td>
<td>350</td>
<td>402.5</td>
<td>kHz</td>
</tr>
</tbody>
</table>

### Electrical Parameters

\( V_{o} \) Output voltage initial setting and accuracy

- \( T_{pr} = +25 \)°C, \( V_i = 110 \) V, \( I_o = 6.25 \) A
- \( \pm 40 \) V
- \( \pm 50 \) V
- \( \pm 60 \) V

\( V_o \) Output adjust range

- See operating information
- \( \pm 100 \) V

\( V_o \) Output voltage tolerance band

- 0-100% of max \( I_o \)
- \( \pm 100 \) V

\( l_o \) Idling voltage

- \( I_o = 0 \) A
- \( \pm 48 \) V

\( l_o \) Load transient voltage deviation

- \( V_i = 110 \) V, Load step 50-75-50% of max \( I_o \), \( \frac{V_o}{I_o} = 100 \) A/\( \mu \)s
- \( \pm 800 \) ms
- \( \pm 1000 \) ms

\( I_{trans} \) Load transient recovery time

- \( \pm 90 \) ms
- \( \pm 500 \) ms

\( I_{ramp} \) Ramp-up time (from 10-90% of \( V_o \))

- \( 100 \) % of max \( I_o \)
- \( 15 \) ms

\( I_{trans} \) Start-up time (from \( V_i \) connection to 90% of \( V_o \))

- \( 60 \) ms

\( I_{trans} \) RC start-up time (from \( V_i \) connection to 90% of \( V_o \))

- \( \pm 1.55 \) ms
- \( 10 \) ms

\( I_i \) Sink current

- See operating information
- \( 10 \) mA

\( I_{trigger} \) Trigger level

- Decreasing / Increasing RC-voltage
- \( 0.8 \) to \( 2.5 \) A

\( I_o \) Output current

- \( 0 \) A
- \( 2.08 \) A

\( I_{trans} \) Current limit threshold

- \( V_i = 110 \) V, \( T_{pr} < max \) \( T_{pr} \)
- \( 3.2 \) A
- \( 5.2 \) A

\( I_{sc} \) Short circuit current

- \( T_{pr} = +25 \)°C, see Note 1
- \( 0.05 \) A
- \( 0.1 \) A

\( C_{out} \) Recommended Capacitive Load

- \( T_{pr} = +25 \)°C, see Note 2
- \( 0 \) \( \mu \)F
- \( 500 \) \( \mu \)F

\( V_{ripple} \) Output ripple & noise

- See ripple & noise section, \( V_o \)
- \( 272 \) mV
- \( 500 \) mVP-p

**OVP** Over voltage protection

- \( T_{pr} = +25 \)°C, \( V_i = 110 \) V, 0-100% of max \( I_o \)
- \( 55 \) V

Note 1: hiccup mode

Note 2: Test condition: Electronic Capacitor and full load

---

PKM 7116JA PIP
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Typical Characteristics
48 V, 2.08 A / 100 W

Efficiency

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation

Dissipated power vs. load current and input voltage at +25°C.

Current Limit Characteristics

Output voltage vs. load current at I_o > max I_o at +25°C.

Output Current Derating
(10mm ‖ ¼ brick heat sink)

Available load current vs. ambient air temperature and airflow at V_i=110 V. See Thermal Consideration section.

PKM 7116JA PIP
Typical Characteristics

48 V, 2.08 A / 100 W

Start-up enabled by connecting V_i at:

- Top trace: output voltage (20 V/div.).
- Bottom trace: input voltage (50 V/div.).
- Time scale: (200 ms/div.).

Shut-down enabled by disconnecting V_i at:

- Top trace: output voltage (20 V/div.).
- Bottom trace: input voltage (50 V/div.).
- Time scale: (200 ms/div.).

Output Ripple & Noise

Output voltage ripple at:

- Top trace: output voltage (100 mV/div.).
- Time scale: (5 µs/div.).

Output Load Transient Response

Output voltage response to load current step change (1.04-1.56-1.04 A) at:

- Top trace: output voltage (2 V/div.).
- Bottom trace: load current (1 A/div.).
- Time scale: (10 ms/div.).

Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

\[ R_{\text{ADJ, UP}} = \left( \frac{29.2214}{\Delta} - 240 \right) \text{kΩ} \]

Output Voltage Adjust, Decrease:

\[ R_{\text{ADJ, DOWN}} = \left( \frac{34.4607}{\Delta} - 303.682 \right) \text{kΩ} \]

Example:

To trim up the 48V model by 8% to 51.84V the required external resistor is:

\[ R_{\text{ADJ, UP}} = \left( \frac{29.2214}{0.08} - 240 \right) = 125.27 \text{kΩ} \]

Example:

To trim down the 48V model by 7% to 44.64V the required external resistor is:

\[ R_{\text{ADJ, DOWN}} = \left( \frac{34.4607}{0.07} - 303.682 \right) = 188.61 \text{kΩ} \]
# Electrical Specification

## PKM 7000A series Direct Converters

Input 66-160 V, Output up to 12.5 A / 150 W

Note:
- Vin = -40 to 105°C, Vr = 66 to 160 V, (sense pins connected to output pins) unless otherwise specified under Conditions.
- Additional Cin = 47 μF, Cout = 10 μF ceramic Cap. + 22 μF E-Cap. See Operating Information section for selection of capacitor types.

### Technical Specification

**PKM 7213A PIP**

**Input 66-160 V, Output up to 12.5 A / 150 W**

**T_{vin} = +25°C, V_{r} = 110 V, max I_{O}, unless otherwise specified under Conditions.**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
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<tbody>
<tr>
<td>V1</td>
<td>Input voltage range</td>
<td>66</td>
<td>160</td>
<td>V</td>
<td></td>
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<tr>
<td>V_{out}</td>
<td>Turn-off input voltage</td>
<td>60</td>
<td>64</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>V_{on}</td>
<td>Turn-on input voltage</td>
<td>62</td>
<td>66</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>C_{i}</td>
<td>Internal input capacitance</td>
<td>47</td>
<td>μF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>P_{o}</td>
<td>Output power</td>
<td>0</td>
<td>150</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>η</td>
<td>Efficiency</td>
<td>50%</td>
<td>89</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td>P_{diss}</td>
<td>Power Dissipation</td>
<td>18</td>
<td>25</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>P_{i}</td>
<td>Input idling power</td>
<td>1.0</td>
<td>W</td>
<td></td>
<td></td>
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<tr>
<td>P_{RC}</td>
<td>Input standby power</td>
<td>0.7</td>
<td>W</td>
<td></td>
<td></td>
</tr>
<tr>
<td>T_{s}</td>
<td>Switching frequency</td>
<td>238</td>
<td>322</td>
<td>kHz</td>
<td></td>
</tr>
</tbody>
</table>

### Technical Specification

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Conditions</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>V_{Gi}</td>
<td>Output voltage initial setting and accuracy</td>
<td>T_{Vin} = +25°C, V_{r} = 110 V, I_{O} = 12.5 A</td>
</tr>
<tr>
<td>V_{0}</td>
<td>Output adjust range</td>
<td>10.8</td>
</tr>
<tr>
<td>V_{0}</td>
<td>Output voltage tolerance band</td>
<td>11.5</td>
</tr>
<tr>
<td>V_{0}</td>
<td>Line regulation</td>
<td>60</td>
</tr>
<tr>
<td>V_{0}</td>
<td>Load regulation</td>
<td>20</td>
</tr>
<tr>
<td>V_{0}</td>
<td>Load transient voltage deviation</td>
<td>±600</td>
</tr>
<tr>
<td>I_{r}</td>
<td>Load transient recovery time</td>
<td>70</td>
</tr>
<tr>
<td>t_{r}</td>
<td>Ramp-up time (from 10-90% of V_{0})</td>
<td>15 ms</td>
</tr>
<tr>
<td>t_{s}</td>
<td>Start-up time (from V_{0} connection to 90% of V_{0})</td>
<td>60 ms</td>
</tr>
<tr>
<td>t_{RC}</td>
<td>RC start-up time (from V_{0} connection to 90% of V_{0})</td>
<td>1.55</td>
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<tr>
<td>RC</td>
<td>Sink current</td>
<td>10 mA</td>
</tr>
<tr>
<td>RC</td>
<td>Trigger level</td>
<td>Decreasing / Increasing RC-voltage</td>
</tr>
<tr>
<td>I_{O}</td>
<td>Output current</td>
<td>0</td>
</tr>
<tr>
<td>I_{LIM}</td>
<td>Current limit threshold</td>
<td>16.5</td>
</tr>
<tr>
<td>I_{SC}</td>
<td>Short circuit current</td>
<td>0.05</td>
</tr>
<tr>
<td>C_{cap}</td>
<td>Recommended Capacitive Load</td>
<td>0</td>
</tr>
<tr>
<td>V_{OC}</td>
<td>Output ripple &amp; noise</td>
<td>17</td>
</tr>
<tr>
<td>OVP</td>
<td>Over voltage protection</td>
<td>15</td>
</tr>
</tbody>
</table>

Note 1: hiccup mode

Note 2: Test condition: Electronic Capacitor and full load
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Typical Characteristics

12 V, 12.5 A / 150 W

**Efficiency**

![Efficiency graph]

Efficiency vs. load current and input voltage at +25°C.

**Power Dissipation**

![Power Dissipation graph]

Dissipated power vs. load current and input voltage at +25°C.

**Current Limit Characteristics**

![Current Limit Characteristics graph]

Output voltage vs. load current at $I_O > max I_O$ at +25°C.

**Output Current Derating (20mm ¼ brick heat sink)**

![Output Current Derating graph (¼ brick)]

Available load current vs. ambient air temperature and airflow at $V_i=110$ V. See Thermal Consideration section.
Typical Characteristics
12 V, 12.5 A / 150 W

Start-up

- Top trace: output voltage (5 V/div.).
- Bottom trace: input voltage (50 V/div.).
- Time scale: (50 ms/div.).

Shut-down

- Top trace: output voltage (5 V/div.).
- Bottom trace: input voltage (50 V/div.).
- Time scale: (50 ms/div.).

Output Ripple & Noise

- Trace: output voltage (20 mV/div.).
- Time scale: (5 µs/div.).

Output Load Transient Response

- Top trace: output voltage (500 mV/div.).
- Bottom trace: load current (5 A/div.).
- Time scale: (1 ms/div.).

Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

\[ R_{TRIM\_UP} = \left( \frac{5.11 \times V_{\text{ref}} \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{10.22} \right) \text{k}\Omega \]

\[ \Delta\% = \frac{V_{\text{out, adjusted}} - V_{\text{out, set}}}{V_{\text{out, set}}} \times 100 \]

Output Voltage Adjust, Decrease:

\[ R_{TRIM\_DOWN} = \left( \frac{5.11}{\Delta\%} - 10.22 \right) \text{k}\Omega \]

\[ \Delta\% = \frac{V_{\text{out, set}} - V_{\text{out, adjusted}}}{V_{\text{out, set}}} \times 100 \]

Example:

To trim up the 12V model by 8% to 12.96V the required external resistor is:

\[ R_{TRIM\_UP} = \left( \frac{5.11 \times 12 \times (100 + 8)}{1.225 \times 8} - \frac{511}{10.22} \right) = 601.68 \text{k}\Omega \]

\[ \Delta\% = \left( \frac{12.96 - 12}{12} \right) \times 100 = 8 \]

Example:

To trim down the 12V model by 7% to 11.16V the required external resistor is:

\[ R_{TRIM\_DOWN} = \left( \frac{5.11}{7} - 10.22 \right) = 62.78 \text{ k}\Omega \]
## Electrical Specification

**PKM 7000A series Direct Converters**

Input 66-160 V, Output up to 12.5 A / 150 W

**PKM 7215A PIP**

15 V, 10 A / 150 W

$T_{pi} = -40$ to 105°C, $V_i = 66$ to 160 V, (sense pins connected to output pins) unless otherwise specified under Conditions.

Typical values given at: $T_{pi} = +25$°C, $V_i = 110$ V, max $I_o$, unless otherwise specified under Conditions.

Additional Cin = 47 µF, Cout = 10 µF ceramic Cap. + 22 µF E-Cap. See Operating Information section for selection of capacitor types.

### Characteristics

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_i$</td>
<td>Input voltage range</td>
<td>66</td>
<td>160</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{cut}$</td>
<td>Turn-off input voltage</td>
<td>60</td>
<td>64</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{on}$</td>
<td>Turn-on input voltage</td>
<td>62</td>
<td>66</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$C_i$</td>
<td>Internal input capacitance</td>
<td>47</td>
<td>µF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$P_o$</td>
<td>Output power</td>
<td>0</td>
<td>150</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$\eta$</td>
<td>Efficiency</td>
<td>50% of max $I_o, V_i = 110$ V</td>
<td>89</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>max $I_o, V_i = 110$ V</td>
<td>90</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$P_{diss}$</td>
<td>Power Dissipation</td>
<td>16</td>
<td>30</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$I_{id}$</td>
<td>Input idling power</td>
<td>0 A</td>
<td>1.0</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$P_{st}$</td>
<td>Input standby power</td>
<td>$V_i = 110$ V (turned off with RC)</td>
<td>0.7</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>$f_{sc}$</td>
<td>Switching frequency</td>
<td>0-100 % of max $I_o$</td>
<td>238</td>
<td>280</td>
<td>322</td>
</tr>
</tbody>
</table>

### Electrical Specification

**PKM 7000A series Direct Converters**

Input 66-160 V, Output up to 12.5 A / 150 W

$T_{pi} = +25$°C, $V_i = 110$ V, $I_o = 10$ A

14.82 15 15.18  V

$V_o$  Output voltage initial setting and accuracy

13.5 15 16.5  V

Output adjust range

14.5 15.5  V

Output voltage tolerance band

max $I_o$ 15 75  mV

Line regulation

25 150  mV

Load regulation

$V_i = 110$ V, 25-100% of max $I_o$

400 1000  mV

Load transient voltage deviation

90 500  μs

Load transient recovery time

100% of max $I_o$

15  ms

Start-up time

(90% of $V_o$

60  ms

RC start-up time

max $I_o$

1.55 10  ms

Sink current

See operating information

10  mA

Trigger level

Decreasing / Increasing RC-voltage

0.8/2.5  V

Output current

0 10  A

Current limit threshold

$V_i = 110$ V, $T_{pi} < $ max $T_{pi}$

15 18  A

Short circuit current

$T_{pi} = 25$°C, see Note 1

0.05 0.1  A

Recommended Capacitive Load

$T_{pi} = 25$°C, see Note 2

0 2000  μF

Output ripple & noise

See ripple & noise section, $V_o$

43 150  mVP-p

Over voltage protection

$T_{pi} = +25$°C, $V_i = 110$ V, 0-100% of max $I_o$

18  V

**Note 1**: hiccup mode

**Note 2**: Test condition: Electronic Capacitor and full load
Typical Characteristics

15 V, 10 A / 150 W

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation vs. load current and input voltage at +25°C.

Current Limit Characteristics

Output voltage vs. load current at $I_o > max I_o$ at +25°C.

Output Current Derating (20mm ¼ brick heat sink)

Available load current vs. ambient air temperature and airflow at $V_i=110$ V. See Thermal Consideration section.

Output Current Derating (20mm ½ brick heat sink)

Available load current vs. ambient air temperature and airflow at $V_i=110$ V. See Thermal Consideration section.
Typical Characteristics
15 V, 10 A / 150 W

Start-up

Start-up enabled by connecting V_I at:

\[ T_{PI} = +25^\circ C, \ V_I = 110 \ V, \]
\[ I_O = 10 \ A \ resistive \ load. \]

Top trace: output voltage (5 V/div.).

Bottom trace: input voltage (50 V/div.).

Time scale: (100 ms/div.).

Output Ripple & Noise

Output voltage ripple at:

\[ T_{PI} = +25^\circ C, \ V_I = 110 \ V, \]
\[ I_O = 10 \ A \ resistive \ load. \]

Trace: output voltage (50 mV/div.).

Time scale: (5 \mu s/div.).

Output Load Transient Response

Output voltage response to load current step change (5.0-7.5-5.0 A) at:

\[ T_{PI} = +25^\circ C, \ V_I = 110 \ V. \]

Top trace: output voltage (500 mV/div.).

Bottom trace: load current (2 A/div.).

Time scale: (1 ms/div.).

Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

\[ R_{TRIM\_UP} = \frac{5.11 \times V_{o,\text{act}} \times (100 + \Delta\%) - 511}{1.225 \times \Delta\%} - 10.22 \] kΩ

\[ \Delta\% = \frac{V_{\text{desired}} - V_{o,\text{act}}}{V_{o,\text{act}}} \times 100 \]

Output Voltage Adjust, Decrease:

\[ R_{TRIM\_DOWN} = \frac{511}{\Delta\%} - 10.22 \] kΩ

\[ \Delta\% = \frac{V_{\text{desired}} - V_{o,\text{act}}}{V_{o,\text{act}}} \times 100 \]

Example:

To trim up the 15V model by 8% to 16.2V the required external resistor is:

\[ R_{TRIM\_UP} = \frac{5.11 \times 15 \times (100 + 8) - 511}{1.225 \times 8} - 10.22 = 770.62 \] kΩ

\[ \Delta\% = \frac{16.2 - 15}{15} \times 100 = 8 \]

Example:

To trim down the 15V model by 7% to 13.95V the required external resistor is:

\[ R_{TRIM\_DOWN} = \frac{511}{7} - 10.22 = 62.78 \] kΩ

PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

PKM 7215A PIP
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Electrical Specification
24 V, 6.25 A / 150 W

PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Properties
- Output voltage range
- Input voltage
- Internal input capacitance
- Power output

PKM 7216ZA PIP

Additional Cin = 47 µF, Cout = 10 µF ceramic Cap. + 22 µF E-Cap. See Operating Information section for selection of capacitor types.

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>V&lt;sub&gt;I&lt;/sub&gt;</td>
<td>Input voltage range</td>
<td>66</td>
<td>160</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>V&lt;sub&gt;out&lt;/sub&gt;</td>
<td>Turn-off input voltage</td>
<td>Decreasing input voltage</td>
<td>60</td>
<td>64</td>
<td>V</td>
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<tr>
<td>V&lt;sub&gt;on&lt;/sub&gt;</td>
<td>Turn-on input voltage</td>
<td>Increasing input voltage</td>
<td>62</td>
<td>66</td>
<td>V</td>
</tr>
<tr>
<td>C&lt;sub&gt;i&lt;/sub&gt;</td>
<td>Internal input capacitance</td>
<td>47</td>
<td>µF</td>
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<td></td>
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<tr>
<td>P&lt;sub&gt;0&lt;/sub&gt;</td>
<td>Output power</td>
<td>0</td>
<td>150</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>η</td>
<td>Efficiency</td>
<td>50% of max I&lt;sub&gt;0&lt;/sub&gt;, V&lt;sub&gt;i&lt;/sub&gt; = 110 V</td>
<td>87</td>
<td>%</td>
<td></td>
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<tr>
<td>P&lt;sub&gt;d&lt;/sub&gt;</td>
<td>Power Dissipation</td>
<td>max I&lt;sub&gt;0&lt;/sub&gt;, V&lt;sub&gt;i&lt;/sub&gt; = 110 V</td>
<td>88</td>
<td>%</td>
<td></td>
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<tr>
<td>P&lt;sub&gt;i&lt;/sub&gt;</td>
<td>Input idling power</td>
<td>I&lt;sub&gt;0&lt;/sub&gt; = 0 A, V&lt;sub&gt;i&lt;/sub&gt; = 110 V</td>
<td>1.0</td>
<td>W</td>
<td></td>
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<tr>
<td>P&lt;sub&gt;EC&lt;/sub&gt;</td>
<td>Input standby power</td>
<td>V&lt;sub&gt;i&lt;/sub&gt; = 110 V (turned off with RC)</td>
<td>0.7</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>t&lt;sub&gt;s&lt;/sub&gt;</td>
<td>Switching frequency</td>
<td>0-100% of max I&lt;sub&gt;0&lt;/sub&gt;</td>
<td>297.5</td>
<td>kHz</td>
<td></td>
</tr>
</tbody>
</table>

V<sub>OL</sub> Output voltage initial setting and accuracy
- T<sub>in</sub> = +25°C, V<sub>i</sub> = 110 V, I<sub>0</sub> = 6.25 A

V<sub>O</sub> Output adjust range
- See operating information

V<sub>in</sub> Output voltage tolerance band
- 0-100% of max I<sub>0</sub>

Idling voltage
- I<sub>0</sub> = 0 A

Line regulation
- max I<sub>0</sub>
- 12 | 120 mV

Load regulation
- V<sub>i</sub> = 110 V, 25-100% of max I<sub>0</sub>
- 25 | 240 mV

V<sub>LS</sub> Load transient voltage deviation
- V<sub>i</sub> = 110 V, Load step 50-75-50% of max I<sub>0</sub>, di/dt = 100mA/µs
- ±400 | ±1000 mV

I<sub>ss</sub> Load transient recovery time
- 90 | 500 µs

T<sub>r</sub> Ramp-up time (from 10-90% of V<sub>OL</sub>)
- 100% of max I<sub>0</sub>
- 15 | ms

I<sub>EC</sub> Start-up time (from V<sub>i</sub> connection to 90% of V<sub>OL</sub>)
- 60 | ms

I<sub>EC</sub> RC start-up time (from V<sub>i</sub> connection to 90% of V<sub>OL</sub>)
- max I<sub>0</sub>
- 1.55 | 10 ms

RC Sink current
- See operating information
- 10 | mA

Trigger level
- Decreasing / Increasing RC-voltage
- 0.8/2.5 V

I<sub>0</sub> Output current
- 0 | 6.25 A

I<sub>EC</sub> Current limit threshold
- V<sub>i</sub> = 110 V, T<sub>in</sub> < max T<sub>L</sub>
- 10 | 12 A

I<sub>SC</sub> Short circuit current
- T<sub>in</sub> = 25°C, see Note 1
- 0.05 | 0.1 A

C<sub>out</sub> Recommended Capacitive Load
- T<sub>in</sub> = 25°C, see Note 2
- 0 | 2000 µF

V<sub>ripple & noise</sub> Output ripple & noise
- See ripple & noise section, V<sub>i</sub>
- 27 | 500 mVp-p

OVP Over voltage protection
- T<sub>in</sub> = +25°C, V<sub>i</sub> = 110 V, 0-100% of max I<sub>0</sub>
- 28 | V

Note 1: hiccup mode
Note 2: Test condition: Electronic Capacitor and full load
Typical Characteristics
24 V, 6.25 A / 150 W

Efficiency

![Efficiency Graph]

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation

![Power Dissipation Graph]

Dissipated power vs. load current and input voltage at +25°C.

Current Limit Characteristics

![Current Limit Characteristics Graph]

Output voltage vs. load current at I_o > max I_o at +25°C.

Output Current Derating (20mm ¼ brick heat sink)

![Output Current Derating Graph (¼ brick)]

Available load current vs. ambient air temperature and airflow at V_i=110 V. See Thermal Consideration section.

Output Current Derating (20mm ½ brick heat sink)

![Output Current Derating Graph (½ brick)]

Available load current vs. ambient air temperature and airflow at V_i=110 V. See Thermal Consideration section.
Typical Characteristics
24 V, 6.25 A / 150 W

PKM 7216ZA PIP

Start-up

Start-up enabled by connecting V_i at:
T_{Pi} = +25°C, V_i = 110 V,
I_o = 6.25 A resistive load.

Top trace: output voltage (10 V/div.).
Bottom trace: input voltage (50 V/div.).
Time scale: (50 ms/div.).

Shut-down

Shut-down enabled by disconnecting V_i at:
T_{Pi} = +25°C, V_i = 110 V,
I_o = 6.25 A resistive load.

Top trace: output voltage (10 V/div.).
Bottom trace: input voltage (50 V/div.).
Time scale: (500 ms/div.).

Output Ripple & Noise

Output voltage ripple at:
T_{Pi} = +25°C, V_i = 110 V,
I_o = 6.25 A resistive load.

Trace: output voltage (20 mV/div.).
Time scale: (5 µs/div.).

Output Load Transient Response

Output voltage response to load current step change (3.125-4.68-3.125 A) at:
T_{Pi} = +25°C, V_i = 110 V.

Top trace: output voltage (500 mV/div.).
Bottom trace: load current (1 A/div.).
Time scale: (1 ms/div.).

Output Voltage Adjust (see operating information)

Output Voltage Adjust, Increase:
\[ R_{\text{ADJ\_UP}} = \left( \frac{14.6061}{\Delta} - 120 \right) \text{k}\Omega \]

Example:
To trim up the 24V model by 8% to 25.92V the required external resistor is:
\[ R_{\text{ADJ\_UP}} = \left( \frac{14.6061}{0.08} - 120 \right) = 62.58 \text{k}\Omega \]

Output Voltage Adjust, Decrease:
\[ R_{\text{ADJ\_DOWN}} = \left( \frac{17.2133}{\Delta} - 151.819 \right) \text{k}\Omega \]

Example:
To trim down the 24V model by 7% to 22.32V the required external resistor is:
\[ R_{\text{ADJ\_DOWN}} = \left( \frac{17.2133}{0.07} - 151.819 \right) = 94.08 \text{k}\Omega \]
EMC Specification

Conducted EMI measured according to EN55022, CISPR 22 and FCC part 15J (see test set-up). See Design Note 009 for further information. The fundamental switching frequency is 350 kHz for PKM 7116ZA (100W/24V) at VI = 110 V and max I0.

Conducted EMI Input terminal value (typ)

Optional external filter for class B

Suggested external input filter in order to meet class B in EN 55022, CISPR 22 and FCC part 15J.

Filter components:
C01,C02,C03 = 10 µF
CY1,CY2,CY9,CY10 = 10K pF
L01 = 8 mH
L02 = 45 mH

Output ripple and noise

Output ripple and noise measured according to figure below. See Design Note 022 for detailed information.

Layout recommendations

The radiated EMI performance of the product will depend on the PWB layout and ground layer design. It is also important to consider the stand-off of the product. If a ground layer is used, it should be connected to the output of the product and the equipment ground or chassis.

A ground layer will increase the stray capacitance in the PWB and improve the high frequency EMC performance.
Operating information

Input Voltage
The input voltage range 66 to 160 Vdc meets the railway systems. At input voltages exceeding 160 V, the power loss will be higher than at normal input voltage and Tp1 must be limited to absolute max 115°C. The absolute maximum continuous input voltage is 200 Vdc.

Short duration transient disturbances can occur on the DC distribution and input of the product when a short circuit fault occurs on the equipment side of a protective device (fuse or circuit breaker). The voltage level, duration and energy of the disturbance are dependant on the particular DC distribution network characteristics and can be sufficient to damage the product unless measures are taken to suppress or absorb this energy. The transient voltage can be limited by capacitors and other energy absorbing devices like zener diodes connected across the positive and negative input conductors at a number of strategic points in the distribution network. The end-user must secure that the transient voltage will not exceed the value stated in the Absolute maximum ratings. ETSI TR 100 283 examines the parameters of DC distribution networks and provides guidelines for controlling the transient and reduce its harmful effect.

Turn-off Input Voltage
The products monitor the input voltage and will turn on and turn off at predetermined levels. The minimum hysteresis between turn on and turn off input voltage is 1.7 V.

Remote Control (RC)
The products are fitted with a remote control function referenced to the primary negative input Econnection (-ln), with negative and positive logic options available. The RC function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch. The RC pin has an internal pull up resistor to +ln.

The external device must provide a minimum required sink current to guarantee a voltage not higher than maximum voltage on the RC pin (see Electrical characteristics table). When the RC pin is left open, the voltage generated on the RC pin is 3 - 5 V.

The standard product is provided with “negative logic” (Active Low) remote control. When the RC pin is left open, or connected to a voltage higher than 2V referenced to -ln, the product will be off when the input voltage is applied. To turn on the product, the RC pin should be connected to -ln. In situations where it is desired to have the product to power up automatically without the need for control signals or a switch, the RC pin must be wired directly to -ln.

The Second option is “positive logic” (Active High) remote control, which can be ordered by adding the suffix “P” to the end of the part number. In this case, when the RC pin is left open, the product starts up automatically when the input voltage is applied. Turn off is achieved by connecting the RC pin to the -ln. The product will restart automatically when this connection is opened.

See Design Note 021 for detailed information.

Input and Output Impedance
The impedance of both the input source and the load will interact with the impedance of the product. It is important that the input source has low characteristic impedance. The products are designed for stable operation without external capacitors connected to the input or output. The performance in some applications can be enhanced by addition of external capacitance as described under External Decoupling Capacitors.

If the input voltage source contains significant inductance, the addition of a 22 - 100 µF capacitor across the input of the product will ensure stable operation. The capacitor is not required when powering the product from an input source with an inductance below 10 µH. The minimum required capacitance value depends on the output power and the input voltage. The higher output power the higher input capacitance is needed.

External Decoupling Capacitors
When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load. The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several parallel capacitors to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. It is equally important to use low resistance and low inductance PWB layouts and cabling.

External decoupling capacitors will become part of the product’s control loop. The control loop is optimized for a wide range of external capacitance and the maximum recommended value that could be used without any additional analysis is found in the Electrical specification. The ESR of the capacitors is a very important parameter. Stable operation is guaranteed with a verified ESR value of >5 mΩ across the output connections. For further information please contact your local Flex representative.
Output Voltage Adjust (V_adj)
The products have an Output Voltage Adjust pin (V_adj). This pin can be used to adjust the output voltage above or below output voltage initial setting.

When increasing the output voltage, the voltage at the output pins (including any remote sense compensation) must be kept below the threshold of the over voltage protection (OVP) to prevent the product from shutting down. At increased output voltages the maximum power rating of the product remains the same, and the max output current must be decreased correspondingly.

To increase the voltage the resistor should be connected between the V_adj pin and +Sense pin. The resistor value of the Output voltage adjust function is according to information given under the Output section for the respective product.

To decrease the output voltage, the resistor should be connected between the V_adj pin and –Sense pin.

Parallel Operation
Two products may be paralleled for redundancy if the total power is equal or less than P_{O max}. It is not recommended to parallel the products without using external current sharing circuits.

Remote Sense
The products have remote sense that can be used to compensate for voltage drops between the output and the point of load. The sense traces should be located close to the PWB ground layer to reduce noise susceptibility. The remote sense circuitry will compensate for up to 10% voltage drop between output pins and the point of load.

If the remote sense is not needed +Sense should be connected to +Out and -Sense should be connected to -Out.

Over Temperature Protection (OTP)
The products are protected from thermal overload by an internal over temperature shutdown circuit.

When T_{P1} as defined in thermal consideration section exceeds 115°C the product will shut down. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >10°C below the temperature threshold.

Over Voltage Protection (OVP)
The products have output over voltage protection that will shut down the product in over voltage conditions. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically after removal of the over voltage condition.

Over Current Protection (OCP)
The products include current limiting circuitry for protection at continuous overload. The output voltage will decrease towards zero for output currents in excess of max output current (max I_o). The product will resume normal operation after removal of the overload. The load distribution should be designed for the maximum output short circuit current specified.
Thermal Consideration

General
The products are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

For products mounted on a PWB without a heat sink attached, cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependent on the airflow across the product. Increased airflow enhances the cooling of the product. The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at $V_I = 110V$.

The product is tested on a 254 x 254 mm, 35 µm (1 oz), 8-layer test board mounted vertically in a wind tunnel with a cross-section of 608 x 203 mm.

Definition of product operating temperature
The product operating temperature is used to monitor the temperature of the product, and proper thermal conditions can be verified by measuring the temperature at positions P1. The temperature at this position ($T_{P1}$) should not exceed the maximum temperatures in the table below. Temperature above maximum $T_{P1}$, measured at the reference point P1 are not allowed and may cause permanent damage.

<table>
<thead>
<tr>
<th>Position</th>
<th>Description</th>
<th>Max Temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1</td>
<td>Reference point</td>
<td>115°C</td>
</tr>
</tbody>
</table>
Connections

<table>
<thead>
<tr>
<th>Pin</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>-Vin</td>
</tr>
<tr>
<td>2</td>
<td>Remote On/Off Control</td>
</tr>
<tr>
<td>3</td>
<td>+Vin</td>
</tr>
<tr>
<td>4</td>
<td>-Vout</td>
</tr>
<tr>
<td>5</td>
<td>-Vsense</td>
</tr>
<tr>
<td>6</td>
<td>Trim</td>
</tr>
<tr>
<td>7</td>
<td>+Vsense</td>
</tr>
<tr>
<td>8</td>
<td>+Vout</td>
</tr>
</tbody>
</table>
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W

Mechanical Information - Enclosure Type

<table>
<thead>
<tr>
<th>Pin</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>-Vin</td>
</tr>
<tr>
<td>2</td>
<td>Remote On/Off Control</td>
</tr>
<tr>
<td>3</td>
<td>+Vin</td>
</tr>
<tr>
<td>4</td>
<td>-Vout</td>
</tr>
<tr>
<td>5</td>
<td>-Vsense</td>
</tr>
<tr>
<td>6</td>
<td>Trim</td>
</tr>
<tr>
<td>7</td>
<td>+Vsense</td>
</tr>
<tr>
<td>8</td>
<td>+Vout</td>
</tr>
</tbody>
</table>

Notes:
1. Pins:
   Material: Brass
   Plating: Nickel

2. Weight: typical 70g
   All dimensions in inches (mm).
   Tolerance .xx= ±0.04"
   .xxx=±0.010"

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product's life cycle, unless explicitly described and dimensioned in this drawing.
Mechanical Information – 10mm ¼ brick heat sink

Notes:
1. Pins:
   Material: Brass
   Plating: Nickel

2. Heatsink:
   Material: aluminum
   Plating: Anodized

3. Weight: typical 110g
All dimensions in inches (mm).
Tolerance .xx= ±0.04”
   .xxx=±0.010”

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product’s life cycle, unless explicitly described and dimensioned in this drawing.
Mechanical Information - 20mm ¼ brick heat sink

Notes:
1. Pins:
   Material: Brass
   Plating: Nickel

2. Heatsink:
   Material: aluminum
   Plating: Anodized

3. Weight: typical 130g
   All dimensions in inches (mm).
   Tolerance: .xx = ±0.04"
   .xxx = ±0.010"

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product's life cycle, unless explicitly described and dimensioned in this drawing.
Mechanical Information - 20mm ½ brick heat sink

Notes:
1. Pins:
   Material: Brass
   Plating: Nickel

2. Heatsink:
   Material: aluminum
   Plating: Anodized

3. Weight: typical 140g
   All dimensions in inches (mm).
   Tolerance .xx= ±0.04”
   .xxx=±0.010”

All component placements – whether shown as physical components or symbolical outline – are for reference only and are subject to change throughout the product’s life cycle, unless explicitly described and dimensioned in this drawing.
PKM 7000A series Direct Converters
Input 66-160 V, Output up to 12.5 A / 150 W
Soldering Information - Hole Mounting

The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum to 270°C for maximum 10 seconds.

A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

Delivery Package Information

The products are delivered in antistatic clamshell trays

<table>
<thead>
<tr>
<th>Tray Specifications</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Material</td>
<td>Antistatic PS</td>
</tr>
<tr>
<td>Surface resistance</td>
<td>$10^5 &lt; \text{Ohm/square} &lt; 10^{11}$</td>
</tr>
<tr>
<td>Bakability</td>
<td>This tray is not bake-able</td>
</tr>
<tr>
<td>Tray thickness</td>
<td>23.1 mm [0.9094 inch]</td>
</tr>
<tr>
<td>Box capacity</td>
<td>96 products (8 full trays/box)</td>
</tr>
<tr>
<td>Tray weight</td>
<td>60 g empty, 660g full tray</td>
</tr>
</tbody>
</table>

A. Package(with no heat sink)

B. Package(with 10mm ¼ brick heat sink)

C. Package(with 20mm ¼ brick heat sink)

D. Package(with 20mm ½ brick heat sink)
# Product Qualification Specification

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Test Code</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>External visual inspection</strong></td>
<td>IPC-A-610</td>
<td></td>
</tr>
<tr>
<td><strong>Change of temperature (Temperature cycling)</strong></td>
<td>IEC 60068-2-14 Na</td>
<td>Temperature range 55°C to 105°C, Number of cycles 20, Dwell/transfer time 30 min/3 min</td>
</tr>
<tr>
<td><strong>Cold (in operation)</strong></td>
<td>IEC 60068-2-1 Ad</td>
<td>Temperature T_A -45°C, Duration 72 h</td>
</tr>
<tr>
<td><strong>Damp heat</strong></td>
<td>IEC 60068-2-30</td>
<td>Temperature 45°C, Humidity 95% RH, Duration 72 hours</td>
</tr>
<tr>
<td><strong>Dry heat</strong></td>
<td>IEC 60068-2-2 Bd</td>
<td>Temperature 125°C, Duration 1000 h</td>
</tr>
<tr>
<td><strong>Electrostatic discharge susceptibility</strong></td>
<td>IEC 61340-3-1, JESD 22-A114</td>
<td>Human body model (HBM), Class 2, 2000 V</td>
</tr>
<tr>
<td><strong>Immersion in cleaning solvents</strong></td>
<td>IEC 60068-2-45 XA, method 2</td>
<td>Water 55°C, Glycol ether (isopropyl alcohol) 35°C, (35°C)</td>
</tr>
<tr>
<td><strong>Mechanical shock</strong></td>
<td>IEC 60068-2-27 Ea</td>
<td>Peak acceleration 200 g, Duration 6 ms</td>
</tr>
<tr>
<td><strong>Moisture reflow sensitivity</strong></td>
<td>J-STD-020E</td>
<td>Level 1 (SnPb-eutectic) 225°C, Level 3 (Pb Free) 260°C</td>
</tr>
<tr>
<td><strong>Operational life test</strong></td>
<td>MIL-STD-202G, method 108A</td>
<td>Duration 1000 h</td>
</tr>
<tr>
<td><strong>Resistance to soldering heat</strong></td>
<td>IEC 60068-2-20 Tb, method 1A</td>
<td>Solder temperature 270°C, Duration 10-13 s</td>
</tr>
<tr>
<td><strong>Robustness of terminations</strong></td>
<td>IEC 60068-2-21 Test Ua1</td>
<td>Through hole mount products, All leads</td>
</tr>
<tr>
<td><strong>Solderability</strong></td>
<td>IEC 60068-2-20 test Ta</td>
<td>Preconditioning Temperature, SnPb Eutectic 235°C, Temperature, Pb-free 245°C</td>
</tr>
<tr>
<td><strong>Vibration, broad band random</strong></td>
<td>IEC 60068-2-64 Fh, method 1</td>
<td>Frequency 10 to 500 Hz, Spectral density 0.07 g²/Hz, Duration 10 min in each direction</td>
</tr>
</tbody>
</table>

**Notes**

1. Only for products intended for wave soldering (plated through hole products)

## EN 50155

<table>
<thead>
<tr>
<th>Phenomenon</th>
<th>EN 50155 Reference Clause(s)</th>
<th>Reference Standard</th>
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<tbody>
<tr>
<td>Characteristic Test</td>
<td>12.2.1, 12.2.2, 5.1.1.1, 5.1.3, 12.2.9, 12.2.6</td>
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<td>EMC</td>
<td>12.2.7, 12.2.8</td>
<td>EN 50121-3-2, EN 61000-4, EN 55011</td>
</tr>
<tr>
<td>Environmental Tests</td>
<td>12.2.3, 12.2.4, 12.2.5, 12.2.11</td>
<td>EN 60068-2, EN 61373</td>
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</tbody>
</table>