PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

Key Features
• Industry standard case dimensions
  25.4 x 25.4 x 10.8 mm (1.00 x 1.00 x 0.4 in)
• High efficiency, typ. 88%
• 1500 Vdc input to output isolation
• Meets basic insulation and safety requirements according to IEC/UL 62368-1
• MTBF 4.93 Mh

General Characteristics
• Input under voltage shutdown
• Monotonic start-up
• Remote control
• Output over voltage protection
• Over temperature protection
• Output short-circuit protection
• Output voltage adjust function
• ISO 9001/14001 certified supplier

Safety Approvals
© Flex
Design for Environment
Meets requirements in high-temperature lead-free soldering processes.

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Ordering Information

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<tr>
<th>Product program</th>
<th>Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>PKE 5221</td>
<td>±12V, ±0.625A / 15W</td>
</tr>
<tr>
<td>PKE 5225</td>
<td>±15V, ±0.5A / 15W</td>
</tr>
</tbody>
</table>

Product number and Packaging

<table>
<thead>
<tr>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PKE 522X Pn1</td>
<td>n1</td>
</tr>
<tr>
<td>Remote Control logic</td>
<td>o</td>
</tr>
</tbody>
</table>

Options | Description
---|---
-n1 | Negative *
P | Positive

Example positive logic product with tray packaging would be PKE 5221 P/P.

* Standard variant (i.e. no option selected).

Compatibility with RoHS requirements

The products are compatible with the relevant clauses and requirements of the RoHS directive 2011/65/EU and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex products are found in the Statement of Compliance document.

Flex fulfills and will continuously fulfill all its obligations under regulation (EC) No 1907/2006 concerning the registration, evaluation, authorization and restriction of chemicals (REACH) as they enter into force and is through product materials declarations preparing for the obligations to communicate information on substances in the products.

General Information

Reliability

The failure rate (λ) and mean time between failures (MTBF= 1/λ) is calculated at max output power and an operating ambient temperature (TA) of +25°C. Flex uses Telcordia SR-332 Issue 2 Method 1 to calculate the mean steady-state failure rate and standard deviation (σ).

Telcordia SR-332 Issue 2 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

<table>
<thead>
<tr>
<th>Mean steady-state failure rate, λ</th>
<th>Std. deviation, σ</th>
</tr>
</thead>
<tbody>
<tr>
<td>202.797 nFailures/h</td>
<td>119.564nFailures/h</td>
</tr>
</tbody>
</table>

MTBF (mean value) for the PKE522X series = 4.93 Mh. MTBF at 90% confidence level = 2.75 Mh

Quality Statement

The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, Six Sigma, and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of the products.

Warranty

Warranty period and conditions are defined in Flex General Terms and Conditions of Sale.

Limitation of Liability

Flex does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person’s health or life).

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The information and specifications in this technical specification is believed to be correct at the time of publication. However, no liability is accepted for inaccuracies, printing errors or for any consequences thereof. Flex reserves the right to change the contents of this technical specification at any time without prior notice.
Safety Specification

General information

Flex Power DC/DC converters and DC/DC regulators are designed in accordance with the safety standards IEC 62368-1, EN 62368-1 and UL 62368-1 Audio/video, information and communication technology equipment - Part 1: Safety requirements

IEC/EN/UL 62368-1 contains requirements to prevent injury or damage due to the following hazards:

- Electrical shock
- Electrically-caused fire
- Injury caused by hazardous substances
- Mechanically-caused injury
- Skin burn
- Radiation-caused injury

On-board DC/DC converters, Power interface modules and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without "conditions of acceptability". Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use shall comply with the requirements in IEC/EN/UL 62368-1. Product related standards, e.g. IEEE 802.3af Power over Ethernet, and ETS-300132-2 Power interface at the input to telecom equipment, operated by direct current (dc) are based on IEC/EN/UL 60950-1 with regards to safety.

Flex Power DC/DC converters, Power interface modules and DC/DC regulators are UL 62368-1 recognized and certified in accordance with EN 62368-1. The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 60695-11-10, Fire hazard testing, test flames – 50 W horizontal and vertical flame test methods.

Isolated DC/DC converters & Power interface modules

The product may provide basic or functional insulation between input and output according to IEC/EN/UL 62368-1 (see Safety Certificate), different conditions shall be met if the output of a basic or a functional insulated product shall be considered as ES1 energy source.

For basic insulated products (see Safety Certificate) the output is considered as ES1 energy source if one of the following conditions is met:

- The input source provides supplementary or double or reinforced insulation from the AC mains according to IEC/EN/UL 62368-1.
- The input source provides functional or basic insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 62368-1.

For functional insulated products (see Safety Certificate) the output is considered as ES1 energy source if one of the following conditions is met:

- The input source provides double or reinforced insulation from the AC mains according to IEC/EN/UL 62368-1.
- The input source provides basic or supplementary insulation from the AC mains and the product’s output is reliably connected to protective earth according to IEC/EN/UL 62368-1.
- The input source provides functional or basic insulation according to IEC/EN/UL 62368-1 and the maximum input source voltage is 60 Vdc.

Galvanic isolation between input and output is verified in an electric strength test and the isolation voltage (Viso) meets the voltage strength requirement for basic insulation according to IEC/EN/UL 62368-1.

It is recommended to use a slow blow fuse at the input of each DC/DC converter. If an input filter is used in the circuit the fuse should be placed in front of the input filter. In the rare event of a component problem that imposes a short circuit on the board in the final product, this fuse will provide the following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating
Absolute Maximum Ratings

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$T_{P1}$ Operating Temperature</td>
<td>-40</td>
<td>+115</td>
<td>+115</td>
<td>°C</td>
</tr>
<tr>
<td>$T_s$ Storage temperature</td>
<td>-55</td>
<td>+125</td>
<td>+125</td>
<td>°C</td>
</tr>
<tr>
<td>$V_i$ Input voltage</td>
<td>18</td>
<td>75</td>
<td>75</td>
<td>V</td>
</tr>
<tr>
<td>$V_{iso}$ Isolation voltage</td>
<td>1500</td>
<td>Vdc</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{ic}$ Isolation voltage (input to case)</td>
<td>1000</td>
<td>Vdc</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{io}$ Isolation voltage (case to output)</td>
<td>1000</td>
<td>Vdc</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{tr}$ Input voltage transient</td>
<td>100</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{rc}$ Remote Control pin voltage</td>
<td>0</td>
<td>6</td>
<td>6</td>
<td>V</td>
</tr>
<tr>
<td>$V_{adj}$ Adjust pin voltage</td>
<td>0</td>
<td>$V_o$</td>
<td>$V_o$</td>
<td></td>
</tr>
</tbody>
</table>

Stress in excess of Absolute Maximum Ratings may cause permanent damage. Absolute Maximum Ratings, sometimes referred to as no destruction limits, are normally tested with one parameter at a time exceeding the limits in the Electrical Specification. If exposed to stress above these limits, function and performance may degrade in an unspecified manner.

Fundamental Circuit Diagram
Electrical Specification

±12 V, ±0.625 A / 15 W

Typical values given at: T_{PI} = +25°C, V_{I} = 48 V, max I_{O}, unless otherwise specified under Conditions.

Additional C_{LU} = 22µF ceramic capacitor. See Operating Information section for selection of capacitor type.

### Characteristics

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Conditions</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>V_{I}</td>
<td>Input voltage range</td>
<td>18</td>
</tr>
<tr>
<td>V_{off}</td>
<td>Turn-off input voltage</td>
<td>Decreasing input voltage</td>
</tr>
<tr>
<td>V_{on}</td>
<td>Turn-on input voltage</td>
<td>Increasing input voltage</td>
</tr>
<tr>
<td>C_{I}</td>
<td>Internal input capacitance</td>
<td>1.14</td>
</tr>
<tr>
<td>P_{O}</td>
<td>Output power</td>
<td>0</td>
</tr>
<tr>
<td>η</td>
<td>Efficiency</td>
<td>50% of max I_{O}, V_{I} = 24 V</td>
</tr>
<tr>
<td></td>
<td></td>
<td>max I_{O}, V_{I} = 24 V</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50% of max I_{O}, V_{I} = 48 V</td>
</tr>
<tr>
<td></td>
<td></td>
<td>max I_{O}, V_{I} = 48 V</td>
</tr>
<tr>
<td>P_{S}</td>
<td>Power Dissipation</td>
<td>max I_{O}</td>
</tr>
<tr>
<td>P_{S}</td>
<td>Input idling power</td>
<td>I_{O} = 0 A, V_{I} = 48 V</td>
</tr>
<tr>
<td>f_{s}</td>
<td>Switching frequency</td>
<td>0-100 % of max I_{O}</td>
</tr>
</tbody>
</table>

### Additional Specifications

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Output1</th>
<th>Output2</th>
</tr>
</thead>
<tbody>
<tr>
<td>V_{CI}</td>
<td>Output voltage initial setting and accuracy</td>
<td>T_{PI} = 25°C, V_{I} = 48 V, I_{O} = ±0.625 A</td>
</tr>
<tr>
<td>V_{CL}</td>
<td>Line regulation</td>
<td>max I_{O}</td>
</tr>
<tr>
<td></td>
<td>Load regulation</td>
<td>V_{I} = 48 V, 0-100 % of max I_{O}</td>
</tr>
<tr>
<td>V_{LO}</td>
<td>Load transient voltage deviation</td>
<td>V_{I} = 48 V, Load step 50-75-50% of max I_{O}, di/dt = 1</td>
</tr>
<tr>
<td>t_{R}</td>
<td>Load transient recovery time</td>
<td>A/µs</td>
</tr>
<tr>
<td>t_{R}</td>
<td>Ramp-up time (from 10%-90% of V_{O})</td>
<td>10-100% of max I_{O}</td>
</tr>
<tr>
<td>t_{S}</td>
<td>Start-up time (from V_{I} connection to 90% of V_{O})</td>
<td>10-25°C, V_{I} = 48 V</td>
</tr>
<tr>
<td>t_{f}</td>
<td>V_{I} shut-down fall time (from V_{I} off to 10% of V_{O})</td>
<td>max I_{O}</td>
</tr>
<tr>
<td></td>
<td></td>
<td>I_{O} = 0 A</td>
</tr>
<tr>
<td>t_{RC}</td>
<td>RC start-up time</td>
<td>max I_{O}</td>
</tr>
<tr>
<td></td>
<td>RC shut-down fall time (from RC off to 10% of V_{O})</td>
<td>max I_{O}</td>
</tr>
<tr>
<td></td>
<td></td>
<td>I_{O} = 0 A</td>
</tr>
<tr>
<td>I_{O}</td>
<td>Output current</td>
<td>0</td>
</tr>
<tr>
<td>I_{lim}</td>
<td>Current limit threshold</td>
<td>T_{PI} &lt; max T_{PI}</td>
</tr>
<tr>
<td>I_{sc}</td>
<td>Short circuit current</td>
<td>T_{PI} = 25°C see Note 1</td>
</tr>
<tr>
<td>C_{out}</td>
<td>Recommended Capacitive Load</td>
<td>T_{PI} = 25°C see Note 2</td>
</tr>
<tr>
<td>V_{OAC}</td>
<td>Output ripple &amp; noise</td>
<td>See ripple &amp; noise section, V_{OAC} max I_{O}</td>
</tr>
<tr>
<td>OVP</td>
<td>Over voltage protection</td>
<td>T_{PI} = 25°C, V_{I} = 48 V, 10-100% of max I_{O}</td>
</tr>
<tr>
<td>RC</td>
<td>Sink current, see Note 3</td>
<td>See operating information</td>
</tr>
<tr>
<td></td>
<td>Trigger level</td>
<td>See operating information</td>
</tr>
</tbody>
</table>

Note 1: hiccup mode

Note 2: Test condition: Electronic Capacitor and full load

Note 3: Sink current drawn by external device connected to the RC pin. Minimum sink current required to guarantee activated RC function.
PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

Electrical Specification
+12 V, +0.625 A / 15 W

Efficiency

![Efficiency Graph](image)

Efficiency vs. load current and input voltage at +25°C.

Power Dissipation

![Power Dissipation Graph](image)

Dissipated power vs. load current and input voltage at +25°C.

Output Current Derating

![Output Current Derating Graph](image)

Available load current vs. ambient air temperature and airflow at V_i=48 V. See Thermal Consideration section.

Current Limit Characteristics

![Current Limit Characteristics Graph](image)

Output voltage vs. load current at I_o > max I_o at +25°C. (Balance Load)
PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

Electric Specification
±12 V, ±0.625 A / 15 W

Start-up enabled by connecting VI at:
TP1 = +25°C, VI = 48 V,
Io = ±0.625 A resistive load.

Top trace: output1 voltage (5 V/div.).
Bottom trace: output2 voltage (5 V/div.).
Time scale: (200 ms/div.).

Output Ripple & Noise

Output voltage ripple at:
TP1 = +25°C, VI = 48 V,
Io = ±0.625 A resistive load.
Trace: output voltage (10 mV/div.).
Time scale: (5 µs/div.).
20MHz bandwidth

Output Load Transient Response

Output voltage response to load current step-change +(0.32-0.46-0.32 A) at:
TP1 = +25°C, VI = 48 V.
Top trace: output1 voltage (50 mV/div.).
Bottom trace: output2 voltage (50 mV/div.).
Time scale: (5 ms/div.).
### Electrical Specification

**±15 V, ±0.5 A / 15 W**

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_i$</td>
<td>Input voltage range</td>
<td>18</td>
<td>75</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$V_{off}$</td>
<td>Turn-off input voltage</td>
<td>14</td>
<td>15</td>
<td>16</td>
<td>V</td>
</tr>
<tr>
<td>$V_{on}$</td>
<td>Turn-on input voltage</td>
<td>15</td>
<td>16</td>
<td>17</td>
<td>V</td>
</tr>
<tr>
<td>$C_i$</td>
<td>Internal input capacitance</td>
<td>1.14</td>
<td></td>
<td></td>
<td>μF</td>
</tr>
<tr>
<td>$P_o$</td>
<td>Output power</td>
<td>0</td>
<td>15</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>$\eta$</td>
<td>Efficiency</td>
<td>50%</td>
<td></td>
<td></td>
<td>%</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_{CL}$</td>
<td>Output voltage initial setting and accuracy</td>
<td>$T_p1 = +25°C, V_i = 48 V, I_o = ±0.5 A$</td>
<td>+14.85</td>
<td>+15</td>
<td>+15.15</td>
</tr>
<tr>
<td>$V_{CL}$</td>
<td>Line regulation</td>
<td>max $I_o$</td>
<td>+75</td>
<td>+150</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Load regulation</td>
<td>$V_i = 48 V, 0-100 %$ of max $I_o$</td>
<td>+75</td>
<td>+150</td>
<td></td>
</tr>
<tr>
<td>$V_o$</td>
<td>Load transient voltage deviation</td>
<td>$V_i = 48 V$, Load step 50-75-50% of max $I_o$, $di/dt = 1$</td>
<td>+0.3</td>
<td></td>
<td>-0.3</td>
</tr>
<tr>
<td>$t_r$</td>
<td>Load transient recovery time</td>
<td>$A/\mu s$</td>
<td>200</td>
<td></td>
<td>200</td>
</tr>
<tr>
<td>$t_s$</td>
<td>Ramp-up time (from 10-90% of $V_o$)</td>
<td>1.2</td>
<td></td>
<td>1.2</td>
<td>ms</td>
</tr>
<tr>
<td>$t_s$</td>
<td>Start-up time (from 0% to 10% of $V_o$)</td>
<td>6</td>
<td></td>
<td>6</td>
<td>ms</td>
</tr>
<tr>
<td>$t_f$</td>
<td>V shutdown fall time (from V off to 10% of $V_o$)</td>
<td>max $I_o$</td>
<td>350</td>
<td></td>
<td>350</td>
</tr>
<tr>
<td>$t_{RRC}$</td>
<td>RC start-up time</td>
<td>max $I_o$</td>
<td>5</td>
<td></td>
<td>5</td>
</tr>
<tr>
<td>$t_{RRC}$</td>
<td>RC shut-down fall time (from RC off to 10% of $V_o$)</td>
<td>max $I_o$</td>
<td>100</td>
<td></td>
<td>100</td>
</tr>
<tr>
<td>$I_o$</td>
<td>Output current</td>
<td>0</td>
<td></td>
<td>0</td>
<td>-0.5</td>
</tr>
<tr>
<td>$I_{lim}$</td>
<td>Current limit threshold</td>
<td>$T_p1 &lt; max T_{p1}$</td>
<td>+0.6</td>
<td>+0.8</td>
<td>+1.0</td>
</tr>
<tr>
<td>$I_{SC}$</td>
<td>Short circuit current</td>
<td>$T_{p1} = 25°C$ see Note 1</td>
<td>+0.623</td>
<td></td>
<td>-0.623</td>
</tr>
<tr>
<td>$C_{out}$</td>
<td>Recommended Capacitive Load</td>
<td>$T_{p1} = 25°C$ see Note 2</td>
<td>0</td>
<td></td>
<td>+220</td>
</tr>
<tr>
<td>$V_{OIS}$</td>
<td>Output ripple &amp; noise</td>
<td>See ripple &amp; noise section, $V_{OIS}$ max $I_o$</td>
<td>+30</td>
<td>+75</td>
<td></td>
</tr>
<tr>
<td>OVP</td>
<td>Over voltage protection</td>
<td>$T_{p1} = +25°C, V_i = 48 V, 100%$ of max $I_o$</td>
<td>+18</td>
<td></td>
<td>-18</td>
</tr>
<tr>
<td>RC</td>
<td>Sink current, see Note 3</td>
<td>See operating information</td>
<td>10</td>
<td></td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>Trigger level</td>
<td>See operating information</td>
<td>2.5</td>
<td></td>
<td>2.5</td>
</tr>
</tbody>
</table>

**PKE 5225 PI**

$T_p1 = -40$ to $+115°C$, $V_i = 18$ to 75 V, unless otherwise specified under Conditions.

Typical values given at: $T_p1 = +25°C$, $V_i = 48 V$, max $I_o$, unless otherwise specified under Conditions.

Additional $C_{out} = 22\mu F$ ceramic capacitor. See Operating Information section for selection of capacitor types.

### Additional Specifications

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Conditions</th>
<th>min</th>
<th>typ</th>
<th>max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_{OIS}$</td>
<td>Output ripple &amp; noise</td>
<td>See ripple &amp; noise section, $V_{OIS}$ max $I_o$</td>
<td>+30</td>
<td>+75</td>
<td></td>
</tr>
<tr>
<td>OVP</td>
<td>Over voltage protection</td>
<td>$T_{p1} = +25°C, V_i = 48 V, 100%$ of max $I_o$</td>
<td>+18</td>
<td></td>
<td>-18</td>
</tr>
</tbody>
</table>

Note 1: Hiccup mode

Note 2: Test condition: Electronic Capacitor and full load

Note 3: Sink current drawn by external device connected to the RC pin. Minimum sink current required to guarantee activated RC function.
Electrical Specification

±15 V, ±0.5 A / 15 W

**PKE 5225 PI**

**Efficiency**

![Efficiency graph](image)

Efficiency vs. load current and input voltage at +25°C.

**Power Dissipation**

![Power Dissipation graph](image)

Dissipated power vs. load current and input voltage at +25°C.

**Output Current Derating**

![Current Derating graph](image)

Available load current vs. ambient air temperature and airflow at V_i=48 V. See Thermal Consideration section.

**Current Limit Characteristics**

![Current Limit Characteristics graph](image)

Output voltage vs. load current at I_o > max I_o at +25°C. (Balance Load)
Electrical Specification

±15 V, ±0.5 A / 15 W

Start-up

Start-up enabled by connecting VI at:
TP1 = +25°C, VI = 48 V,
Io = ±0.5 A resistive load.

Top trace: output1 voltage (10 V/div.).
Bottom trace: output2 voltage (10 V/div.).
Time scale: (200 ms/div.).

Shut-down

Shut-down enabled by disconnecting VI at:
TP1 = +25°C, VI = 48 V,
Io = ±0.5 A resistive load.

Top trace: output1 voltage (10 V/div.).
Bottom trace: output2 voltage (10 V/div.).
Time scale: (200 ms/div.).

Output Ripple & Noise

Output voltage ripple at:
TP1 = +25°C, VI = 48 V,
Io = ±0.5 A resistive load.

Trace: output voltage (10 mV/div.).
Time scale: (5 µs/div.).
20MHz bandwidth

Output Load Transient Response

Output voltage response to load current step-change +0.25-0.37-0.25 A at:
TP1 = +25°C, VI = 48 V.

Top trace: output1 voltage (50 mV/div.).
Bottom trace: output2 voltage (50 mV/div.).
Time scale: (5 ms/div.).
EMC Specification
Conducted EMI measured according to EN55032, CISPR 32 and FCC part 15J (see test set-up). See Design Note 029 for further information. The fundamental switching frequency is 400 kHz for PKE 5221 PI at $V_I = 48$ V and max $I_O$.

**Conducted EMI Input terminal value (typ)**

**EMI without filter**

Optional external filter for class B
Suggested external input filter in order to meet class B in EN 55032, CISPR 32 and FCC part 15J.

**Layout recommendations**
The radiated EMI performance of the product will depend on the PWB layout and ground layer design. It is also important to consider the stand-off of the product.

A ground layer will increase the stray capacitance in the PWB and improve the high frequency EMC performance.

**Output ripple and noise**
Output ripple and noise measured according to figure below.
Operating information

Input Voltage
The input voltage range is 18 to 75 Vdc.
At input voltages exceeding 75 V, the power loss will be higher than at normal input voltage and Tp1 must be limited to absolute max +115°C. The absolute maximum continuous input voltage is 75 Vdc.

Short duration transient disturbances can occur on the DC distribution and input of the product when a short circuit fault occurs on the equipment side of a protective device (fuse or circuit breaker). The voltage level, duration and energy of the disturbance are dependant on the particular DC distribution network characteristics and can be sufficient to damage the product unless measures are taken to suppress or absorb this energy. The transient voltage can be limited by capacitors and other energy absorbing devices like zener diodes connected across the positive and negative input conductors at a number of strategic points in the distribution network. The end-user must secure that the transient voltage will not exceed the value stated in the Absolute maximum ratings. ETSI TR 100 283 examines the parameters of DC distribution networks and provides guidelines for controlling the transient and reduce its harmful effect.

(Turn-off Input Voltage)
The products monitor the input voltage and will turn on and turn off at predetermined levels. The minimum hysteresis between turn on and turn off input voltage is about 1 V.

Remote Control (RC)
The products are fitted with a remote control function referenced to the primary negative input connection -In., with negative and positive logic options available. The RC function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch. The RC pin has an internal pull up resistor to +In.

The external device must provide a minimum required sink current to guarantee a voltage not higher than maximum voltage on the RC pin (see Electrical characteristics table). When the RC pin is left open, the voltage generated on the RC pin is 3 – 6 V.

The standard product is provided with “negative logic” RC and will be on until the RC pin is connected to the -In. To turn off the product the RC pin should be left open, or connected to a voltage higher than 2 V referenced to -In. In situations where it is desired to have the product to power up automatically without the need for control signals or a switch, the RC pin can be wired directly to -In.

The second option is “positive logic” remote control, which can be ordered by adding the suffix “P” to the end of the part number. When the RC pin is left open, the product starts up automatically when the input voltage is applied. Turn off is achieved by connecting the RC pin to the -In. The product will restart automatically when this connection is opened.

See Design Note 021 for detailed information.

Input and Output Impedance
The impedance of both the input source and the load will interact with the impedance of the product. It is important that the input source has low characteristic impedance. The products are designed for stable operation without external capacitors connected to the input or output. The performance in some applications can be enhanced by addition of external capacitance as described under External Decoupling Capacitors.

If the input voltage source contains significant inductance, the addition of a 22 µF capacitor across the input of the product will ensure stable operation. The capacitor is not required when powering the product from an input source with an inductance below 10 µH. The minimum required capacitance value depends on the output power and the input voltage. The higher output power the higher input capacitance is needed. Approximately doubled capacitance value is required for a 24 V input voltage source compared to a 48 V input voltage source.

External Decoupling Capacitors
When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load. The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several parallel capacitors to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. It is equally important to use low resistance and low inductance PWB layouts and cabling.

External decoupling capacitors will become part of the product’s control loop. The control loop is optimized for a wide range of external capacitance and the maximum recommended value that could be used without any additional analysis is found in the Electrical specification. The ESR of the capacitors is a very important parameter. Stable operation is guaranteed with a verified ESR value of >5 mΩ across the output connections. For further information please contact your local Flex representative.
Over Temperature Protection (OTP)
The products are protected from thermal overload by an internal over temperature shutdown circuit. When $T_{TH}$ as defined in thermal consideration section exceeds 115°C the product will shut down. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >5°C below the temperature threshold.

Over Voltage Protection (OVP)
The products have output over voltage protection that will shut down the product in over voltage conditions. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically after removal of the over voltage condition.

Over Current Protection (OCP)
The products include current limiting circuitry for protection at continuous overload. The output voltage will decrease towards zero for output currents in excess of max output current ($I_{O}$). The product will resume normal operation after removal of the overload. The load distribution should be designed for the maximum output short circuit current specified.

Thermal Consideration

General
The products are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

For products mounted on a PWB without a heat sink attached, cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependant on the airflow across the product. Increased airflow enhances the cooling of the product. The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at $V_I = 48$ V.

The product is tested on a 107 x 45 mm, 70 µm (2 oz), 1-layer test board in a wind box with 370 x 220 mm.

For products with base plate used in a sealed box application. Cooling is achieved mainly by airflowing. The Output Current Derating graphs are found in the Output section for each model. The product is tested in a sealed box test set up with ambient temperatures 25°C.
PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

Definition of product operating temperature
The product operating temperatures is used to monitor the
temperature of the product, and proper thermal conditions can
be verified by measuring the temperature at positions P1. The
temperature at this position (TP1) should not exceed the
maximum temperatures in the table below. Temperature above
maximum TP1, measured at the reference point P1 are not
allowed and may cause permanent damage.

<table>
<thead>
<tr>
<th>Position</th>
<th>Description</th>
<th>Max Temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1</td>
<td>Reference point</td>
<td>TP1=115° C</td>
</tr>
</tbody>
</table>

Connections

DUAL OUTPUT

<table>
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<th>Pin</th>
<th>Designation</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>On/Off Control</td>
<td>Remote control</td>
</tr>
<tr>
<td>2</td>
<td>-Input</td>
<td>Negative input</td>
</tr>
<tr>
<td>3</td>
<td>+Input</td>
<td>Positive input</td>
</tr>
<tr>
<td>4</td>
<td>Vo1(+Out)</td>
<td>Vo1 output</td>
</tr>
<tr>
<td>5</td>
<td>GND</td>
<td>Common ground</td>
</tr>
<tr>
<td>6</td>
<td>Vo2(-Out)</td>
<td>Vo2 output</td>
</tr>
</tbody>
</table>
Technical Specification

PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

Mechanical Information -

- All component placements, whether shown as physical components or symbolical outline, are for reference only and are subject to change throughout the product’s life cycle, unless explicitly described and dimensioned in this drawing.

- Dimensions and tolerances are subject to change.

Notes:
1. Pins:
   - Materials: Brass
   - Plating: Tin plated

2. Case:
   - Materials: Copper
   - Plating: Spray painting

Weight: typical 16 g
All dimensions in mm [inch].
Tolerances unless specified:
±0.25 mm [0.01"] ±0.25 mm [0.01"]
(not applied on footprint or typical values)
Soldering Information - Hole Mounting

The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum 270°C for maximum 10 seconds.

A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

Delivery Package Information

The products are delivered in antistatic clamshell trays.

<table>
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<tr>
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<td>Surface resistance</td>
</tr>
<tr>
<td>Bakeability</td>
</tr>
<tr>
<td>Tray thickness</td>
</tr>
<tr>
<td>Box capacity</td>
</tr>
<tr>
<td>Tray weight</td>
</tr>
</tbody>
</table>

PKE 5220 series Direct Converters
Input 18 - 75 V, Output up to ±0.625A / 15W

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Technical Specification
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## Product Qualification Specification

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<th>Specification</th>
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<th>Number of cycles</th>
<th>Dwell/transfer time</th>
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<tr>
<td>External visual inspection</td>
<td>IPC-A-610</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change of temperature (Temperature cycling)</td>
<td>IEC 60068-2-14 Na</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cold (in operation)</td>
<td>IEC 60068-2-1</td>
<td></td>
<td></td>
<td>-45°C</td>
</tr>
<tr>
<td>Damp heat</td>
<td>IEC 60068-2-30</td>
<td></td>
<td></td>
<td>45°C</td>
</tr>
<tr>
<td>Electrostatic discharge susceptibility</td>
<td>IEC 61340-3-1, JESD 22-A114</td>
<td></td>
<td>Human body model (HBM)</td>
<td>Class 2, 2000 V</td>
</tr>
<tr>
<td>Mechanical shock</td>
<td>IEC 60068-2-27 Ea</td>
<td></td>
<td></td>
<td>200 g</td>
</tr>
<tr>
<td>Operational life test</td>
<td>MIL-STD-202G, method 108A</td>
<td></td>
<td>Duration</td>
<td>1000 h</td>
</tr>
<tr>
<td>Resistance to soldering heat</td>
<td>IEC 60068-2-20 Tb, method 1A</td>
<td></td>
<td>Solder temperature</td>
<td>270°C</td>
</tr>
<tr>
<td>Robustness of terminations</td>
<td>IEC 60068-2-21 Test Ua1</td>
<td>Through hole mount products</td>
<td>All leads</td>
<td></td>
</tr>
<tr>
<td>Solderability</td>
<td>IEC 60068-2-20 test Ta</td>
<td>Temperature, SnPb Eutectic</td>
<td>235°C</td>
<td></td>
</tr>
<tr>
<td>Vibration, broad band random</td>
<td>IEC 60068-2-64 Fh, method 1</td>
<td>Frequency</td>
<td>10 to 500 Hz</td>
<td></td>
</tr>
</tbody>
</table>

### Characteristics

- **Temperature range**: -55 to 105°C
- **Number of cycles**: 20
- **Dwell/transfer time**: 30 min/3 min
- **Temperature T_a**: 45°C
- **Duration**: 72 h
- **Temperature**: 45°C
- **Humidity**: 95% RH
- **Duration**: 72 hours
- **Mechanical shock peak acceleration**: 200 g
- **Duration**: 6 ms
- **Operational life test duration**: 1000 h
- **Solder temperature**: 270°C
- **Duration**: 10-13 s
- **All leads through hole mount products**
- **Temperature**: 235°C
- **Temperature, Pb-free**: 245°C
- **Frequency**: 10 to 500 Hz
- **Spectral density**: 0.07 g^2/Hz
- **Duration**: 10 min in each direction